

98 - 3

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가

가

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1/2 1/3

가

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39 , 9 429 , 4
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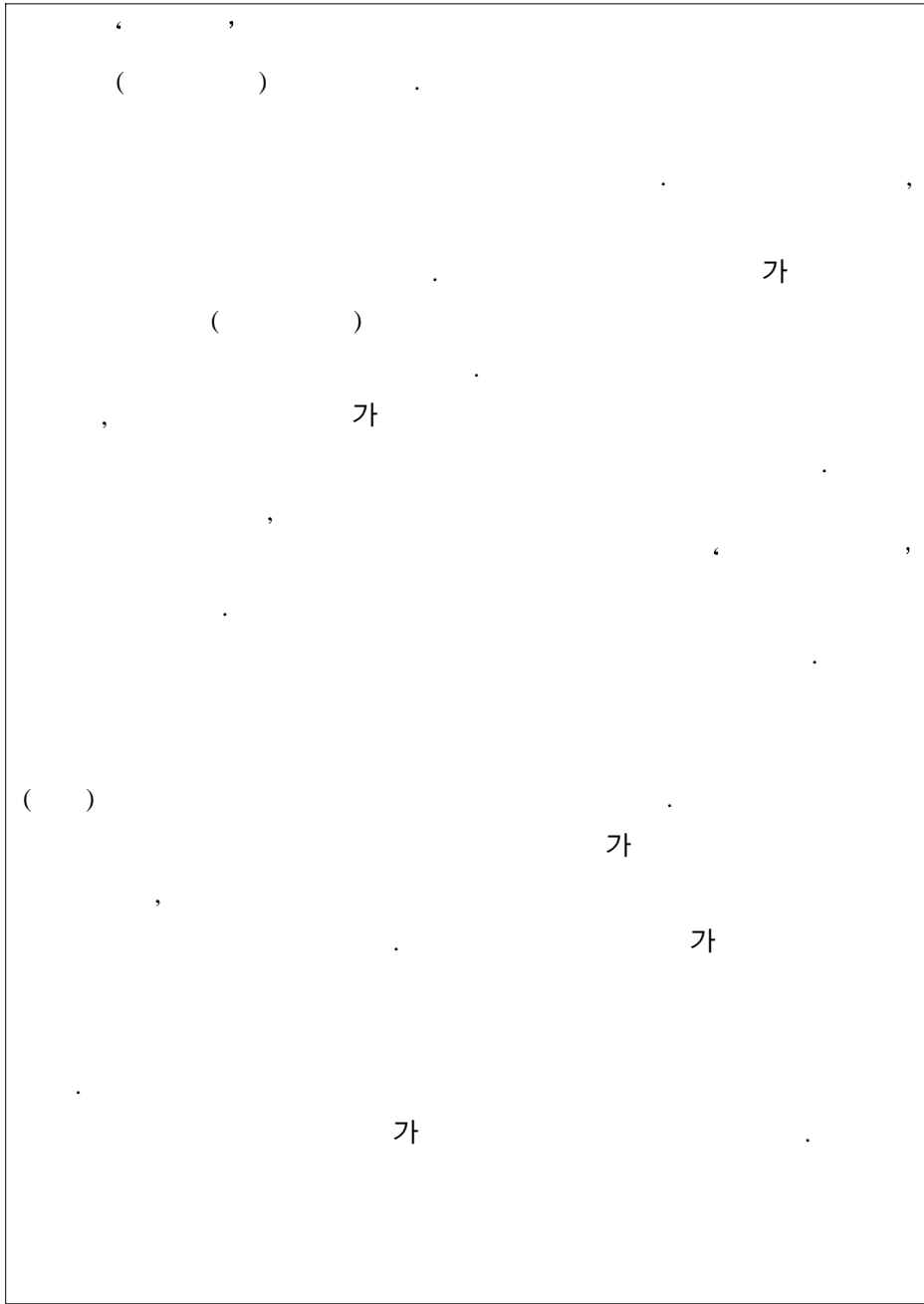
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가. IMF	57
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1.	103	
가.	106	
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2. ‘	’	108
3. ‘	’	117
4. ‘	’	138
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< - 4>	(A)	19
< - 5>	(B)		
	'98 2,3 가	20
< - 6>	(C)	21
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	() 50
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< - 27>	가 58
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< - 2>	:	()74
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(IMF)

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(needs analysis)

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(needs analysis)

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1998 4 20 1998 5 9 3 ,

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50

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13,104).

가

'300

' , '300 - 999 ' , '1000 ' 3

3:2:1

(988,817).

2)

< - 1 > .
 가 436 69.6% ,
 21.1% , 9.3% , 300- 999 165
 (26.4%) , 1000 87 (13.9%) 가 300
 가 , 300
 (59.8%).

< - 1 > , (: , %)

		50- 149	150- 299	300- 499	500- 999	1000
	151 (24.1)	67 (28.0)	28 (20.7)	21 (25.6)	13 (15.7)	22 (25.3)
	107 (17.1)	31 (13.0)	22 (16.3)	10 (12.2)	31 (37.3)	13 (14.9)
가	178 (28.4)	69 (28.9)	33 (24.4)	24 (29.3)	22 (26.5)	30 (34.5)
	132 (21.1)	51 (21.3)	48 (35.6)	19 (23.2)	11 (13.3)	3 (3.4)
	58 (9.3)	21 (8.8)	4 (3.0)	8 (9.8)	6 (7.2)	19 (21.8)
	626 (100)	239 (100)	135 (100)	82 (100)	83 (100)	87 (100)

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가 69.0%, 21.8%, 9.3%

가 24.6%, 가 15.2%, 가 29.2%

300 57%, 300 999

28%, 1000 14% 300

가

< -2>

(: , %)

	50-149	150-299	300-499	500-999	1000					
	313 (24.6)	136 (28.8)	60 (23.2)	48 (24.6)	28 (17.4)	41 (22.3)	83 (18.4)	53 (34.6)	70 (34.8)	107 (22.9)
	193 (15.2)	52 (11.0)	35 (13.5)	22 (11.3)	54 (33.5)	30 (16.3)	81 (18.0)	32 (20.9)	21 (10.4)	59 (12.6)
가	371 (29.2)	142 (30.0)	70 (27.0)	49 (25.1)	41 (25.5)	69 (37.5)	94 (20.9)	44 (28.8)	90 (44.8)	143 (30.6)
	277 (21.8)	102 (21.6)	87 (33.6)	56 (28.7)	24 (14.9)	8 (4.3)	88 (19.6)	10 (6.5)	20 (10.0)	159 (34.0)
	118 (9.3)	41 (8.7)	7 (2.7)	20 (10.3)	14 (8.7)	36 (19.6)	104 (23.1)	14 (9.2)	-	-
	1272 (100)	473 (100)	259 (100)	195 (100)	161 (100)	184 (100)	450 (100)	153 (100)	201 (100)	468 (100)

82.2% (1,046) , 39 78.3% (984)

59.3%

150 가 67.9%

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SPSS WIN ,
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’ ABN-AMOR BANK

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가.

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(social care) (job training), (job keeping), (job placement), (job creation), 1),

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1) (98. 7. 30) ‘ 가

2)

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98. 1. 1.

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 1,350 , 가 (1,289), 350
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1 (40)

3) 339,000

7,254

40,000/ 429	1 (40)			
가 28,000/ 1,289	30 (120)	(가)		
	2			
	3 20	(6)		
80,000/ 1,350	3 2 (20)			
50,000/ 285	3 2 (1 4 , 5)	가		
30,000/ 67	3 - 12			
6,000/ 58	3 - 1			21
(10,000/ 350)	3/ 6/ 1			
2,000/ 12		(,)		
10,000/ 30	(4- 7 (1- 6			

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98 1 1

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 (98.4)
 8 8 , 4,133 , 4 2
 , 39 6 2 459

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. 98.8 .
 가

47.5%
 4.8% (98.8) . < -3> ,
 가
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		1	2	3	4	5	6	7
	2,584	75	245	259	410	242	308	1,045
	(556,842)	(18,651)	(51,837)	(68,618)	(74,176)	(41,537)	(60,251)	(241,772)
	2,393	74	219	232	374	218	263	1,013
	(523,239)	(18,531)	(49,002)	(49,155)	(71,109)	(38,838)	(57,058)	(239,546)
	54	-	10	10	16	9	5	4
	(10,884)	-	(1,674)	(6,083)	(1,500)	(660)	(648)	(279)
	119	1	16	17	20	15	26	24
	(22,356)	(120)	(1,161)	(13,380)	(1,567)	(2,039)	(2,206)	(1,883)

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(1998. 7. 30).

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(A)

	97 3/4	97 4/4	98 1/4
()	1,246,174\$	1,090,036\$ (- 13.8%)	1,035,535\$ (- 18.1%)
	78.5	68.7	67.1
	48,521	- 376,880	-

< -5>

(B) 98 2,3 가

(: %)

		2	3	
	#1 M/C	97.3	40.7	-66.6
	#2 M/C	97.4	43.9	-53.6
	#3 M/C	97.4	34.7	-62.8
	#5 M/C	96.9	75.0	-22.0
		97.3	48.6	-48.8
	B/T 1M/C	94.8	51.3	-43.5
	B/T 2M/C	93.3	61.7	-31.6
	B/T 3M/C	88.1	52.0	-36.1
	F/T	62.7	38.4	-14.3
		84.9	62.0	-32.9

< -6>

(C)

(: , %)

1997 10	5,130,348	100.0
1997 11	4,526,932	88.2
1997 12	3,326,242	64.8
1998 01	2,008,254	39.1
1998 02	2,433,697	47.4
1998 03	2,683,320	52.3
1998 04	2,710,974	52.8

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 5-10 , 40 80

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	6	43	192	4
	5	40	56	
	5	40	56	
가	6	46	20	
	6	45	40	
	6	49	40	
QS-9000,ISO14000	6	56	226	4
	6	56	164	3
	6	44	106	2
	5	40	111	3
	5	40	48	
가 Q	5	40	19	
	10	80	70	
PROCESS I	5	480	659	12
	6	56	227	4
/	5	47	184	4
	6	44	106	2
			2324	

가

가
가
1998. 5. 21
1998. 5. 21
20 , 59
934 , 221 ,
10,170
1,240

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가

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가

IMF

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가

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() (57)	13,033,000 1 320,000 - 540,000 (4)	,WI MOTOR INVERTER , PLC PC (),CCTV overhead conveyer system , conveyer system letter bundle machine (), system, / system, , SMPS	,4 5 -3 , : , ,
() (, 2,525)	254,079,000 1 1,215,670 (209)	, , (, ,80 , ,)	:96 -5 ,
(, 838)	31,464,000 1 629,280 (50)	2	: 45
() 60	40,000,000 1 4,000,000 (10)		2-3
() , 12,000)	1,900,000,000 1 905,000 (12,000)		

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(,)	1 ()		,
() (,1,535)	1 237,775 - 501,018 (1,535)	PLC, , , ,	,40 :
() (, 377)	1 190,000 (80)	CAD, CAM	40
(, 242)	1 236,000 (40)		()
(, 359)	1 40,000,000 1 4,000,000 (80)		()
(,158)	1 73,438(160)		
(,338)	1 304,700 - 318,208 (210)	1	()
(,281)	1 396,051 (152)		()
(,368)	1 289,280- 304,700 (288)		()
(, 139)	1 289,280- 304,700 (116)		()
(,475)	1 286,000 (15)		()
(, 78)	1 304,700- 578,560 (30)	, ,	()

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(,)	1 ()		,
() (, 194)	1 8,000,000 200,000	(가 , CNC) 2	: 144 (4)

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(,)	1 ()		,
() 1,481)	1 6,682,965 82,506	24 ()	2 - 1

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(,)	1 ()		,
() 750	1 22,958,000 208,709 (110)	()	40
()	44,948,200 161,184 (278)		40

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(,)	1 ()		,
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() , 12,000)	-	가	

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(,)	1 ()		,
()	117		6 ,
2	75		6 ,

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(,)	1 ()		,
() 30)	23,092,000 1 229,000- 395,789 (87)	가 cost	: 40 ,

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IMF

IMF

1.

가.

. 97 ()
 ‘ ’ 가 29.6%, ‘ ’ 26.4% ‘ 가’ 44.1%
 (-1). IMF
 가 12 1

97 4/4
 가 '가 ' , 가 IMF
 50

가 150 38.1% ,
 150- 299 30.4% ' 가'
 300- 499 57.3% , 500 - 999 50.6% , 1000
 54.0% 300 가

< - 1 >

(: , %)

							50- 149	150- 299	300- 499	500- 999	1000
	가										
	185 (29.6)	45 (29.8)	21 (19.6)	63 (35.4)	44 (33.3)	12 (20.7)	91 (38.1)	41 (30.4)	15 (18.3)	21 (25.3)	17 (19.5)
	165 (26.4)	45 (29.8)	25 (23.4)	44 (24.7)	37 (28.0)	14 (24.1)	58 (24.3)	44 (32.6)	20 (24.4)	20 (24.1)	23 (26.4)
가	276 (44.1)	61 (40.4)	61 (57.0)	71 (39.9)	51 (38.6)	32 (55.2)	90 (37.7)	50 (37.0)	47 (57.3)	42 (50.6)	47 (54.0)
	626 (100)	151 (100)	107 (100)	178 (100)	132 (100)	58 (100)	239 (100)	135 (100)	82 (100)	83 (100)	87 (100)

: $\chi^2 = 17.015$ df=8 p<.05

: $\chi^2 = 25.316$ df=8 p<.005

IMF

가

가

가

(-2).

가

31.5%, 500

1000

38.6%, 43.7%

500

< -2>

(: , %)

							50-149	150-299	300-499	500-999	1000
	가										
	40 (6.4)	10 (6.6)	2 (1.9)	9 (5.1)	16 (12.1)	3 (5.2)	21 (8.8)	11 (8.1)	3 (3.7)	2 (2.4)	3 (3.4)
	446 (71.2)	111 (73.5)	80 (74.8)	113 (63.5)	101 (76.5)	41 (70.7)	189 (79.1)	99 (73.3)	63 (76.8)	49 (59.0)	46 (52.9)
	140 (22.4)	30 (19.9)	25 (23.4)	56 (31.5)	15 (11.4)	14 (24.1)	29 (12.1)	25 (18.5)	16 (19.5)	32 (38.6)	38 (43.7)
	626 (100)	151 (100)	107 (100)	178 (100)	132 (100)	58 (100)	239 (100)	135 (100)	82 (100)	83 (100)	87 (100)

: $\chi^2 = 27.447$ df=8 p<.005

: $\chi^2 = 55.129$ df=8 p<.001

21.8% 8.6%
15.0%, 1000
(-3).

< -3>

(: , %)

							50-149	150-299	300-499	500-999	1000
	가										
	86 (13.7)	25 (16.6)	10 (9.3)	33 (18.5)	13 (9.8)	5 (8.6)	40 (16.7)	18 (13.3)	11 (13.4)	6 (7.2)	11 (12.6)
	486 (77.6)	117 (77.5)	81 (75.7)	124 (69.7)	111 (84.1)	53 (91.4)	184 (77.0)	112 (83.0)	64 (78.0)	69 (83.1)	57 (65.5)
	54 (8.6)	9 (6.0)	16 (15.0)	21 (11.8)	8 (6.1)	-	15 (6.3)	5 (3.7)	7 (8.5)	8 (9.6)	19 (21.8)
	626 (100)	151 (100)	107 (100)	178 (100)	132 (100)	58 (100)	239 (100)	135 (100)	82 (100)	83 (100)	87 (100)

: $\chi^2 = 25.846$ df=8 p<.005

: $\chi^2 = 29.728$ df=8 p<.001

18.1% 가
 24.7% 500 36.4%, 1000
 39.9% (-4).

가 92.4%

< -4>

(: , %)

						50-149	150-299	300-499	500-999	1000
	가									
	19 (3.3)	11 (7.3)	2 (1.9)	4 (2.2)	2 (1.5)	9 (4.1)	4 (3.1)	5 (6.8)	1 (1.3)	-
	446 (78.5)	111 (73.5)	83 (77.6)	130 (73.0)	122 (92.4)	185 (84.9)	116 (88.5)	56 (75.7)	48 (62.3)	41 (60.3)
	103 (18.1)	29 (19.2)	22 (20.6)	44 (24.7)	8 (6.1)	24 (11.0)	11 (8.4)	13 (17.6)	28 (36.4)	27 (39.7)
	568 (100)	151 (100)	107 (100)	178 (100)	132 (100)	218 (100)	131 (100)	74 (100)	77 (100)	68 (100)

: $\chi^2 = 29.404$ df=6 p<.001

23.4% 가
 29.0%, 29.2% , 500 1000
 32.5%, 48.5% (
 - 5). 가 92.4%

< -5 >

(: ,%)

						50-149	150-299	300-499	500-999	1000
			가							
	83 (14.6)	22 (14.6)	5 (4.7)	19 (10.7)	37 (28.0)	39 (17.9)	26 (19.8)	8 (10.8)	6 (7.8)	4 (5.9)
	352 (62.0)	98 (64.9)	71 (66.4)	107 (60.1)	76 (57.6)	138 (63.3)	86 (65.6)	51 (68.9)	46 (59.7)	31 (45.6)
	133 (23.4)	31 (20.5)	31 (29.0)	52 (29.2)	19 (14.4)	41 (18.8)	19 (14.5)	15 (20.3)	25 (32.5)	33 (48.5)
	568 (100)	151 (100)	107 (100)	178 (100)	132 (100)	218 (100)	131 (100)	74 (100)	77 (100)	68 (100)

: $\chi^2 = 35.530$ df=6 p<.001

: $\chi^2 = 42.464$ df=8 p<.001

D

1000

2

(-6). ' (42.7%)
 , ' (32.7%)
 , 가 ,
 (50.8%), ' ,
 (42.7%).

< -6>

(: , %)

				가			50-149	150-299	300-499	500-999	1000
	50 (33.3)	9 (28.1)	5 (18.5)	30 (50.9)	5 (27.8)	1 (7.1)	13 (39.4)	11 (42.3)	5 (29.4)	13 (38.2)	8 (20.0)
	64 (42.7)	13 (40.6)	14 (51.9)	20 (33.9)	7 (38.9)	10 (71.4)	13 (39.4)	11 (42.3)	7 (41.2)	10 (29.4)	23 (57.5)
	13 (8.7)	3 (9.4)	2 (7.4)	2 (3.4)	4 (22.2)	2 (14.3)	4 (12.1)	3 (11.5)	1 (5.9)	3 (8.8)	2 (5.0)
	18 (12.0)	4 (12.5)	5 (18.5)	6 (10.2)	2 (11.1)	1 (7.1)	3 (9.1)	1 (3.8)	2 (11.8)	6 (17.6)	6 (15.0)
	5 (3.4)	3 (9.3)	1 (3.7)	1 (1.7)	-	-	-	-	2 (11.8)	2 (5.8)	1 (2.5)
	150 (100)	32 (100)	27 (100)	59 (100)	18 (100)	14 (100)	33 (100)	26 (100)	17 (100)	34 (100)	40 (100)

'(34.0%), ' (20.0%), ' (20.0%), ' (20.0%), ' (20.0%), ' (20.0%)

'(24.0%), ' (16%), ' (16%), ' (16%), ' (16%), ' (16%)

(-7).

< -7>

5)

(: , %)

				가			50-149	150-299	300-499	500-999	1000
	30 (20.0)	4 (12.5)	6 (22.2)	11 (18.6)	3 (16.7)	6 (42.9)	8 (24.2)	2 (7.7)	6 935.3	9 (26.5)	5 (12.5)
	24 (16.0)	3 (9.4)	6 (22.2)	9 (15.3)	3 (16.7)	3 (21.4)	8 (24.2)	5 (19.2)	2 (11.8)	3 (8.8)	6 (15.0)
	51 (34.0)	14 (43.8)	7 (25.9)	18 (30.5)	8 (44.4)	4 (28.6)	10 (30.3)	6 (23.1)	3 (17.6)	13 (38.2)	19 (47.5)
	36 (24.0)	8 (25.0)	6 (22.2)	18 (30.5)	4 (22.2)	-	6 (18.2)	11 (42.3)	4 (23.5)	7 (20.6)	8 (20.0)
	9 (6.1)	3 (9.3)	2 (7.4)	3 (5.1)	-	1 (7.1)	1 (3.0)	2 (7.6)	2 (11.8)	2 (5.8)	2 (5.0)
	150 (100)	32 (100)	27 (100)	59 (100)	18 (100)	14 (100)	33 (100)	26 (100)	17 (100)	34 (100)	40 (100)

5)

T/O

(-8). ‘ (49.1%) , ‘
 (19.5%)’ . ‘ ,
 , ‘ ,
 가 ‘ ,
 가 (57.1%).

< -8> .

(: , %)

						50-149	150-299	300-499	500-999	1000
			가							
	175 (48.0)	15 (37.5)	15 (41.7)	44 (62.8)	7 (30.4)	31 (64.6)	13 (48.1)	7 (33.3)	18 (50.0)	12 (32.4)
	33 (19.5)	11 (27.5)	7 (19.4)	11 (15.7)	4 (17.4)	9 (18.8)	3 (11.1)	7 (33.3)	4 (11.1)	10 (27.0)
	17 (10.1)	4 (10.0)	3 (8.3)	4 (5.7)	6 (26.1)	3 (6.3)	4 (14.8)	3 (14.3)	3 (8.3)	4 (10.8)
	23 (13.6)	8 (20.0)	8 (22.2)	7 (10.0)	-	3 (6.3)	3 (11.1)	2 (9.5)	6 (16.7)	9 (24.3)
	15 (9.0)	2 (5.0)	3 (8.4)	4 (7.84)	6 (26.1)	2 (4.2)	4 (14.8)	2 (9.6)	5 (14.0)	2 (5.4)
	169 (100)	40 (100)	36 (100)	70 (100)	23 (100)	48 (100)	27 (100)	21 (100)	36 (100)	37 (100)

'34.3%' 가 , ' (20.7%), ' (19.5%), ' (14.8%)

< -9>

6)

(: , %)

						50-149	150-299	300-499	500-999	1000
				가						
	25 (14.8)	3 (7.5)	7 (19.4)	11 (15.7)	4 (17.4)	5 (10.4)	4 (14.8)	5 (23.8)	6 (16.7)	5 (13.5)
	33 (19.5)	7 (17.5)	8 (22.2)	13 (18.6)	5 (21.7)	10 (20.8)	7 (25.9)	5 (23.8)	2 (5.6)	9 (24.3)
	35 (20.7)	11 (27.5)	4 (11.1)	14 (20.0)	6 (26.1)	11 (22.9)	5 (18.5)	2 (9.5)	9 (25.0)	8 (21.6)
	58 (34.3)	16 (40.0)	14 (38.9)	23 (32.9)	5 (21.7)	16 (33.3)	8 (29.6)	8 (38.1)	14 (38.9)	12 (32.4)
	13 (7.8)	2 (5.0)	2 (5.6)	7 (9.8)	2 (8.7)	6 (12.6)	2 (7.4)	1 (4.8)	2 (5.6)	2 (5.4)
	169 (100)	40 (100)	36 (100)	70 (100)	23 (100)	48 (100)	27 (100)	21 (100)	36 (100)	37 (100)

6)

1)

가

가

(- 10).

< - 10>

(: , %)

				가			50-149	150-299	300-499	500-599	1000
	19 (12.7)	2 (6.3)	6 (22.2)	5 (8.5)	2 (11.1)	4 (28.6)	4 (21.4)	2 (7.7)	2 (11.8)	4 (11.8)	7 (17.5)
	65 (43.3)	14 (43.8)	12 (44.4)	26 (44.1)	5 (27.8)	8 (57.1)	11 (33.3)	14 (53.8)	5 (29.4)	16 (47.1)	19 (47.5)
	61 (40.7)	15 (46.7)	9 (33.3)	24 (40.7)	11 (61.1)	2 (14.3)	15 (53.8)	10 (38.5)	9 (52.9)	13 (38.2)	14 (35.0)
	3 (2.0)	-	-	3 (5.1)	-	-	1 (3.0)	-	1 (5.9)	1 (2.9)	-
	2 (1.3)	1 (3.1)	-	1 (1.7)	-	-	2 (6.1)	-	-	-	-
	150 (100)	32 (100)	27 (100)	59 (100)	18 (100)	14 (100)	33 (100)	26 (100)	17 (100)	34 (100)	40 (100)

(2.0%)

(12.7%)

12.7%

43.3% , ‘ ’ 22.2% ,
 ‘ ’ 44.4% , ‘ ’
 ‘ ’ 28.6% , ‘ ’ 57.1%
 가
 1000
 ‘ ’ 17.5% 가 , ‘ ‘
 (47.5%)

2)

‘ (1.8%) , ‘
 ‘ (10.1%) 11.9% ‘ ’
 37.3% 가
 (- 11).
 ‘ ,
 (50.0%). 300-499 ‘
 ‘ 가
 (57.1%) 가
 가 ,

< - 11 >

(: , %)

						50- 149	150- 299	300- 499	500- 599	1000
			가							
	17 (10.1)	4 (10.0)	4 (11.1)	5 (11.4)	1 (4.3)	3 (6.3)	3 (11.1)	4 (19.0)	4 (11.1)	3 (8.1)
	63 (37.3)	20 (50.0)	12 (33.3)	26 (37.1)	5 (21.7)	11 (47.9)	11 (40.7)	5 (29.4)	9 (25.0)	15 (40.5)
	84 (49.7)	16 (40.0)	9 (56.6)	24 (45.7)	16 (69.6)	12 (43.8)	12 (44.4)	12 (57.1)	21 (58.3)	18 (48.6)
	3 (1.8)	-	-	3 (4.3)	-	1 (2.1)	1 (3.7)	-	1 (2.8)	-
	2 (1.2)	-	-	1 (1.4)	1 (4.3)	-	-	-	-	-
	169 (100)	40 (100)	36 (100)	70 (100)	23 (100)	48 (100)	27 (100)	21 (100)	36 (100)	37 (100)

(- 12). (32.7%),
 (24.7%), (20.7%),
 (13.3%)
 (33%), (30%), (18%),
 (17%)
 () 가 12.0%,
 11.2%

< - 12 >

(: , %)

	.	.
	37(24.7)	56(33.1)
	49(32.7)	50(29.6)
()	24(20.7)	29(17.2)
	9(6.0)	6(3.6)
, 가	2(1.3)	5(3.0)
,	20(13.3)	30(17.8)
	36(24.0)	-
	3(2.0)	7(4.1)
	2(1.3)	2(1.2)
() 가	18(12.0)	19(11.2)
	1(0.7)	-
	150(100)	169(100.0)

3)

()
 가 (- 13).
 , 8.0%
 , 37.3% .
 ' (0.6%) ' (3.0%)
 3.6% , ' 33.7% .
 가 .

< - 13 >

(: , %)

	.	.
	12(8.0)	5(3.0)
	56(37.3)	57(33.7)
	80(53.3)	105(62.1)
	-	1(0.6)
	2(1.4)	1(0.6)
	150(100.0)	169(100.0)

1)

7)

가 가 “
” (- 14).

< - 14 >

(: , %)

							50- 149	150- 299	300- 499	500- 599	1000
	가										
	91 (14.5)	20 (13.2)	15 (14.0)	25 (14.0)	14 (10.6)	17 (29.3)	24 (10.0)	18 (13.3)	11 (13.4)	18 (21.7)	20 (23.0)
	315 (50.3)	75 (49.8)	56 (52.3)	98 (55.1)	59 (44.7)	27 (46.6)	114 (47.7)	66 (48.9)	46 (56.1)	41 (49.4)	48 (55.2)
	149 (23.8)	45 (29.8)	27 (25.2)	39 (21.9)	33 (25.0)	5 (8.6)	76 (31.8)	30 (22.2)	14 (17.1)	15 (18.1)	14 (16.1)
	41 (6.5)	7 (4.6)	6 (5.6)	8 (4.5)	18 (13.6)	2 (3.4)	14 (5.9)	13 (9.6)	7 (8.5)	5 (6.0)	2 (2.3)
	30 (4.8)	4 (2.6)	3 (2.8)	8 (4.5)	8 (6.1)	7 (12.1)	11 (4.6)	8 (5.9)	4 (4.8)	4 (4.8)	3 (3.4)
	626 (100)	151 (100)	107 (100)	178 (100)	132 (100)	58 (100)	239 (100)	135 (100)	82 (100)	83 (100)	87 (100)

: $\chi^2 = 42.884$ df=16 p<.001, : $\chi^2 = 29.277$ df=16 p<.05

‘ , 15%가 ‘ , 50%가
 65%
 ‘ (29.3%) ‘
 ’(46.6%) 75.9% 가
 300
 (- 15).
 가 가 (‘
) 80.3% .
 (57.6%). 가
 (31.3%) (48.8%)

< - 15 >

(: , %)

		(,)		가	
	61(15.0)	70(17.2)	99(24.4)	34(8.4)	40(9.9)
	173(42.6)	159(39.2)	227(55.9)	93(22.9)	158(38.9)
	105(25.9)	93(22.9)	63(15.5)	120(29.6)	98(24.1)
	47(11.6)	58(14.3)	8(2.0)	101(24.9)	68(16.7)
	15(3.7)	23(5.7)	6(1.5)	41(10.1)	31(7.6)
	5(.2)	3(0.7)	3(0.7)	17(4.1)	11(2.7)
	406(100)	406(100)	406(100)	406(100)	406(100)

54.4%, 43.8% 가 , 1 가 가
 1 20.7%, 22.2%, 22.9%
 (

- 16).

< - 16 >

(: , %)

		(,)		가	
1-2	91(22.4)	85(20.9)	100(24.6)	115(28.3)	92(22.7)
1	178(43.8)	154(37.9)	221(54.4)	119(29.3)	145(35.7)
	66(16.3)	84(20.7)	54(13.3)	90(22.2)	89(22.9)
3-6	32(7.9)	36(8.9)	12(3.0)	18(4.4)	30(7.4)
6	6(1.5)	10(2.5)	8(2.0)	10(2.5)	8(2.0)
	33(8.1)	37(9.1)	11(2.7)	54(13.3)	42(10.3)
	406(100)	406(100)	406(100)	406(100)	406(100)

2)

37.5% , 42.9%
 2/3 , 6

< -17>

(: , %)

57 (9.1)	178 (28.4)	105 (16.8)	200 (31.9)	69 (11.0)	17 (2.7)	626 (100)

$\chi^2 = 246.281$ df=5 p<.001

3)

< -18>

()

(: , %)

	141(22.5)
	144(23.0)
가	59(9.4)
	17(9.7)
	127(20.3)
	41(6.5)
	87(13.7)
	10(1.6)
	626(100.0)

$\chi^2 = 176.795$ df=6 p<.001

()

()

(- 18).

'(9.7%), ' (9.4%), '

'(20.3%) 39.4% 가

가 (6.5%)

(22.5%)

(- 19). , ' (53.4%) '

'(52.9%) 가

, ' ,

(38.8%) 가

< - 19> ()

(: , %)

	334(53.4)
	331(52.9)
,	243(38.8)
	236(37.7)
	195(31.2)
	184(29.4)
가가	163(26.0)
	98(15.7)
	626(100.0)

가

가

가

(53.0%)

(45.8%) 300-999

(-20).

가

< -20>

()

(: , %)

	309(49.4)
	295(47.1)
	231(36.9)
	185(29.6)
	119(19.0)
	45(7.2)
	626(100.0)

(61.7%) 가 (54.5%) ,
 1000 .
 (62.6%) 가 (64.0%) .
 500-999 .
 (56.9%).
 (51.5%).

1995

1
가 .

< -21> : ()
 (: , %)

	164 (26.2)
	25 (4.0)
	320 (51.1)
가	25 (4.0)
	6 (1.0)
	1 (0.2)
	16 (2.6)
	224 (35.8)
	626 (100.0)

< -21> 가
 ' (26.2%) , ' (51.1%) , ' 가
 4.0% 가
 .
 < -22> ' (31.3%) 가
 ' (25.0%) , ' (25.0%)
 .
 가
 ,
 .

	가						50-149	150-299	300-499	500-999	1000
	56 (25.0)	18 (24.7)	11 (39.3)	13 (28.3)	11 (16.2)	3 (33.3)	31 (26.7)	15 (30.6)	6 (28.6)	4 (21.1)	0 (0.0)
	38 (17.0)	13 (17.8)	7 (25.0)	5 (10.9)	12 (17.6)	1 (11.1)	18 (15.5)	12 (24.5)	4 (19.0)	2 (10.5)	2 (10.5)
	37 (16.5)	7 (9.6)	5 (17.9)	12 (26.1)	12 (17.6)	1 (11.1)	20 (17.2)	7 (14.3)	2 (9.5)	5 (26.3)	3 (15.8)
	70 (31.3)	22 (30.1)	7 (25.0)	16 (34.8)	20 (29.4)	5 (55.6)	29 (25.0)	21 (42.9)	5 (23.8)	5 (26.3)	10 (52.6)
	10 (4.5)	3 (4.1)	2 (7.1)	3 (6.5)	2 (2.9)	0 (0.0)	7 (6.0)	3 (6.1)	0 (0.0)	0 (0.0)	0 (0.0)
,	23 (10.3)	6 (8.2)	4 (14.3)	7 (15.2)	5 (7.4)	1 (11.1)	9 (7.8)	3 (6.1)	3 (14.3)	4 (21.1)	4 (21.1)
	56 (25.0)	23 (31.5)	7 (25.0)	12 (26.1)	14 (20.6)	0 (0.0)	35 (30.2)	9 (18.4)	4 (19.0)	5 (26.3)	3 (15.8)
가	8 (3.6)	3 (4.1)	0 (0.0)	0 (0.0)	4 (5.9)	1 (11.1)	5 (4.3)	0 (0.0)	3 (14.3)	0 (0.0)	0 (0.0)
	21 (9.4)	10 (13.7)	1 (3.6)	4 (8.7)	5 (7.4)	1 (11.1)	12 (10.3)	2 (4.1)	2 (9.5)	2 (10.5)	3 (15.8)
	30 (13.4)	13 (17.8)	5 (17.9)	0 (0.0)	12 (17.6)	0 (0.0)	10 (8.6)	9 (18.4)	3 (14.3)	3 (15.8)	1 (5.3)
	224 (100)	73 (100)	28 (100)	46 (100)	68 (100)	9 (100)	116 (100)	49 (100)	21 (100)	19 (100)	19 (100)

< -23> . ‘ (4.5%),
 ‘ (60.7%) ,
 가 가
 가 .

< -23>

(: , %)

							50-149	150-299	300-499	500-999	1000
			가								
	5 (1.2)	1 (1.3)	0 (0.0)	4 (3.0)	0 (0.0)	0 (0.0)	1 (0.8)	2 (2.3)	2 (3.3)	0 (0.0)	0 (0.0)
	34 (8.5)	10 (12.8)	6 (7.6)	8 (6.1)	8 (12.5)	2 (4.1)	16 (13.0)	11 (12.8)	1 (1.6)	3 (4.7)	3 (4.4)
	99 (24.6)	17 (21.8)	21 (26.6)	26 (19.7)	30 (46.9)	5 (10.2)	42 (34.1)	23 (26.7)	12 (19.7)	17 (26.6)	5 (7.4)
	244 (60.7)	49 (62.8)	50 (63.3)	85 (64.4)	26 (40.6)	34 (69.4)	57 (46.3)	45 (52.3)	44 (72.1)	43 (67.2)	55 (80.9)
	18 (4.5)	1 (1.3)	2 (2.5)	7 (5.3)	0 (0.0)	8 (16.3)	7 (5.7)	4 (4.7)	1 (1.6)	1 (1.6)	5 (7.4)
	2 (0.5)	0 (0.0)	0 (0.0)	2 (1.5)	0 (0.0)	0 (0.0)	0 (0.0)	1 (1.2)	1 (1.6)	0 (0.0)	0 (0.0)
	402 (100)	78 (100)	79 (100)	132 (100)	64 (100)	49 (100)	123 (100)	86 (100)	61 (100)	64 (100)	68 (100)

< -24> . ‘ ’ (53.0%)

가

< -24> ()
(: , %)

	가						50-149	150-299	300-499	500-999	1000
	9	1	2	2	4	0	5	3	1	0	0
	(2.2)	(1.3)	(2.5)	(1.5)	(6.3)	(0.0)	(4.1)	(3.5)	(1.6)	(0.0)	(0.0)
	51	8	14	15	7	7	7	10	6	12	16
	(12.7)	(10.3)	(17.7)	(11.4)	(10.9)	(14.3)	(5.7)	(11.6)	(9.8)	(18.8)	(23.5)
	30	4	6	14	1	5	8	6	7	1	8
	(7.5)	(5.1)	(7.6)	(10.6)	(1.6)	(10.2)	(6.5)	(7.0)	(11.5)	(1.6)	(11.8)
	78	16	16	24	5	17	14	16	18	14	16
	(19.4)	(20.5)	(20.3)	(18.2)	(7.8)	(34.7)	(11.4)	(18.6)	(29.5)	(21.9)	(23.5)
	213	48	39	69	43	14	84	45	24	34	26
	(53.0)	(61.5)	(49.4)	(52.3)	(67.2)	(28.6)	(68.3)	(52.3)	(39.3)	(53.1)	(38.2)
	17	1	2	5	3	6	4	5	3	3	2
	(4.2)	(1.3)	(2.5)	(3.8)	(4.7)	(12.2)	(3.3)	(5.8)	(4.9)	(4.7)	(2.9)
	4	0	0	3	1	0	1	1	2	0	0
	(1.0)	(0.0)	(0.0)	(2.3)	(1.6)	(0.0)	(0.8)	(1.2)	(3.3)	(0.0)	(0.0)
	402	78	79	132	64	49	123	86	61	64	68
	(100)	(100)	(100)	(100)	(100)	(100)	(100)	(100)	(100)	(100)	(100)

가

가

(28.6%)

(34.7%)

1,000

(-24).

81.7%,

75.9%,

67.7%,

61.8%가

	379 (100)	87 (22.9)	223 (58.8)	59 (15.6)	9 (2.4)	1 (0.3)
	332 (100)	81 (24.4)	171 (51.5)	70 (21.1)	9 (2.7)	1 (0.3)
	294 (100)	45 (15.3)	154 (52.4)	84 (28.6)	10 (3.4)	1 (0.3)
	317 (100)	48 (15.1)	148 (46.7)	97 (30.6)	22 (6.9)	2 (0.7)

2.

가 1998. 5 97 98
 , 가
 () 가 .
 가,
 가 .

가. IMF

1)

가 (-26).

< -26>

(: , %)

		가								
				가						
				가						
	410 (32.2)	104 (33.2)	76 (39.4)	111 (29.9)	59 (21.3)	60 (50.8)	180 (40.0)	60 (39.2)	63 (31.3)	107 (22.9)
	848 (66.7)	204 (65.2)	115 (59.6)	254 (68.5)	217 (78.3)	58 (49.2)	269 (59.8)	91 (59.5)	134 (66.7)	354 (75.6)
	14 (1.1)	5 (1.6)	2 (1.0)	6 (1.6)	1 (-)	-	1 (-)	2 (1.3)	4 (2.0)	7 (1.5)
	1272 (100)	313 (100)	193 (100)	371 (100)	277 (100)	118 (100)	450 (100)	153 (100)	201 (100)	468 (100)

“ 가’ 32.2% 가

, (40.0%) (39.2%)

. (39.4%) (50.8%)

가 ‘ , ‘

가 (3.2%), 가 (45.1%).
(-27).

< -27> 가 (: , %)

	13 (3.2)	5 (2.5)	2 (2.3)	4 (6.3)	2 (1.9)
	96 (23.4)	55 (30.6)	14 (23.3)	11 (17.5)	16 (15.0)
	77 (18.8)	35 (19.4)	8 (13.3)	10 (15.9)	24 (22.4)
	185 (45.1)	70 (38.9)	32 (53.3)	28 (44.4)	55 (51.4)
	39 (9.5)	15 (8.4)	4 (6.7)	10 (15.9)	10(9.3)
	410 (100.0)	180 (100.0)	60 (100.0)	63 (100.0)	107 (100.0)

2)

가 (28.9%)
가 (25.1%)

가 (37.3%).
 가 (38.8%).
 가 (27.8%).
 가 (30.1%)

< -28>

(: , %)

	320 (25.2)	84 (18.7)	57 (37.3)	57 (28.4)	122 (26.1)
	172 (13.5)	83 (18.4)	13 (8.5)	17 (8.5)	59 (12.6)
	367 (28.9)	113 (25.1)	46 (30.1)	78 (38.8)	130 (27.8)
	164 (12.9)	74 (16.4)	16 (10.5)	13 (6.5)	61 (13.0)
	254 (20.1)	98 (21.8)	21 (13.8)	36 (18)	99 (21.1)
	1272 (100.0)	450 (100.0)	153 (100.0)	201 (100.0)	468 (100.0)

가
 (-29). (16.0%)
 가 (34.2%)
 가

< -29>

가

(: , %)

	203(16.0)
	294(23.1)
	435(34.2)
	282(22.2)
	58(4.6)
	1272(100.0)

$\chi^2 = 608.774$ df=5 p<.001

.

, , , 가 , 98

5가

가

, 19.2% , 가 36.4%

(, ' , 41.1%)

(, ' , 40.8%)

가 (-30).

		(,)				가	
	38 (3.0)	90 (7.1)	91 (7.2)	34 (2.7)	28 (2.2)	32 (2.5)	44 (3.5)
	206 (16.2)	433 (34.0)	428 (33.6)	202 (15.9)	205 (16.1)	186 (14.6)	249 (19.6)
	565 (44.4)	434 (34.1)	441 (34.7)	533 (41.9)	552 (43.5)	554 (43.6)	525 (41.3)
	464 (36.4)	314 (24.8)	312 (24.5)	503 (39.5)	484 (38.2)	500 (39.3)	453 (35.6)
	1272 (100.0)	1271 (100.0)	1272 (100.0)	1271 (100.0)	1269 (100.0)	1271 (100.0)	1271 (100.0)

(-31).

7가

59.9% 75.7%

(: , %)

		(,)				가	
	405 (31.8)	378 (29.7)	449 (35.3)	359 (28.2)	359 (28.2)	325 (25.6)	368 (28.9)
	558 (43.9)	535 (42.1)	452 (35.3)	476 (37.4)	476 (37.4)	438 (34.4)	500 (39.3)
	138 (10.8)	162 (12.7)	150 (11.8)	186 (14.6)	186 (14.6)	220 (17.3)	182 (14.3)
	90 (6.2)	99 (7.8)	110 (8.6)	134 (10.5)	134 (10.5)	140 (11.0)	106 (8.3)
	2 (0.0)	94 (7.4)	108 (8.5)	112 (8.8)	112 (8.8)	145 (11.4)	113 (8.9)
	1270 (100.0)	1267 (100.0)	1269 (100.0)	1267 (100.0)	1267 (100.0)	1268 (100.0)	1269 (100.0)

.

(- 32).

56.2%

715

43.8%

.

50- 149

(53.1%)

.

(: , %)

							50- 149	150- 299	300- 499	500- 999	1000
	가										
	715 (56.2)	144 (46.0)	117 (60.6)	205 (55.3)	166 (59.9)	83 (70.3)	222 (46.9)	141 (54.4)	100 (51.3)	114 (70.8)	138 (75.0)
	557 (43.8)	169 (54.0)	76 (39.4)	166 (44.7)	111 (40.1)	35 (29.7)	251 (53.1)	118 (45.6)	95 (48.7)	47 (29.2)	46 (25.0)
	1272 (100)	313 (100)	193 (100)	371 (100)	277 (100)	118 (100)	473 (100)	259 (100)	195 (100)	161 (100)	184 (100)

	251 (55.8)	101 (66.0)	119 (59.2)
	199 (44.2)	52 (34.0)	82 (40.8)
	450 (100)	153 (100)	201 (100)

: $\chi^2 = 26.028$ df=4 p<.001
 : $\chi^2 = 59.117$ df=4 p<.001
 : $\chi^2 = 12.745$ df=6 p<.05

가 가

(-33).

가

< -33> 가 가

8)

(:)

		1	2	3	4	5
	251	17(7)	21(8)	11(4)	7(3)	5(2)
	101	9(9)	5(5)	5(5)	ISO 9001 3(3)	3(3)
	119	32(27)	13(11)	11(9)	4(3)	ISO 9001 4(3)
	244	63(26)	15(6)	12(5)	11(5)	9(4)

(

- 34). ‘ (가) ’가 46.9%, ‘ ’가
23.4%, ‘ 가 ’가 9.9%

8) 1 5

				가						
	167 (23.4)	23 (16.0)	31 (26.5)	63 (30.7)	23 (13.9)	27 (32.5)	81 (32.3)	40 (39.6)	15 (12.6)	31 (12.7)
	65 (9.1)	9 (6.3)	9 (7.7)	13 (6.3)	31 (18.7)	3 (3.6)	8 (3.2)	2 (2.0)	12 (10.1)	43 (17.6)
,	22 (3.1)	4 (2.8)	1 (0.9)	8 (3.9)	3 (1.8)	6 (7.2)	16 (6.4)	1 (1.0)	3 (2.5)	2 (0.8)
	335 (46.9)	87 (60.4)	58 (49.6)	95 (46.3)	76 (45.8)	19 (22.9)	92 (36.7)	43 (42.6)	69 (58.0)	131 (53.7)
가	71 (9.9)	11 (7.6)	13 (11.1)	14 (6.8)	10 (6.0)	23 (27.7)	39 (15.5)	8 (7.9)	13 (10.9)	11 (4.5)
	12 (1.7)	5 (3.5)	2 (1.7)	2 (1.0)	3 (1.8)	0 (0.0)	3 (1.2)	0 (0.0)	3 (2.5)	6 (2.5)
	42 (5.9)	7 (4.9)	3 (2.6)	12 (5.9)	14 (8.4)	6 (7.2)	14 (5.6)	6 (5.9)	5 (4.2)	17 (7.0)
	7 (1.0)	1 (0.7)	0 (0.0)	0 (0.0)	6 (3.6)	0 (0.0)	2 (0.8)	2 (2.0)	0 (0.0)	3 (1.2)
	715 (100)	144 (100)	117 (100)	205 (100)	166 (100)	83 (100)	251 (100)	101 (100)	119 (100)	244 (100)

(-35). ‘

가 70.9% 가 ‘

가 21.8%

				가							
	156 (21.8)	30 (20.8)	20 (17.1)	41 (20.0)	52 (31.3)	13 (15.7)	46 (18.3)	23 (22.8)	29 (24.4)	58 (23.8)	
	6 (0.8)	2 (1.4)	1 (0.9)	1 (0.5)	2 (1.2)	0 (0.0)	1 (0.4)	1 (1.0)	0 (0.0)	4 (1.6)	
	8 (1.1)	3 (2.1)	3 (2.6)	2 (1.0)	0 (0.0)	0 (0.0)	5 (2.0)	1 (1.0)	2 (1.7)	0 (0.0)	
	12 (1.7)	1 (0.7)	2 (1.7)	3 (1.5)	3 (1.8)	3 (3.6)	3 (1.2)	1 (1.0)	5 (4.2)	3 (1.2)	
	17 (2.4)	5 (3.5)	3 (2.6)	4 (2.0)	2 (1.2)	3 (3.6)	5 (2.0)	3 (3.0)	5 (4.2)	4 (1.6)	
	507 (70.9)	102 (70.8)	88 (75.2)	151 (73.7)	103 (62.0)	63 (75.9)	188 (74.9)	69 (68.3)	78 (65.5)	172 (70.5)	
	9 (1.3)	1 (0.7)	0 (0.0)	3 (1.5)	4 (2.4)	1 (1.2)	3 (1.2)	3 (3.0)	0 (0.0)	3 (1.2)	
	715 (100)	144 (100)	117 (100)	205 (100)	166 (100)	83 (100)	251 (100)	101 (100)	119 (100)	244 (100)	

< -36>

(: , %)

				가						
	18 (2.5)	2 (1.4)	5 (4.3)	6 (2.9)	3 (1.8)	2 (2.4)	7 (2.8)	4 (4.0)	2 (1.7)	5 (2.0)
	53 (7.4)	10 (6.9)	6 (5.1)	16 (7.8)	17 (10.2)	4 (4.8)	21 (8.4)	5 (5.0)	7 (5.9)	20 (8.2)
	412 (57.6)	82 (56.9)	72 (61.5)	106 (51.7)	101 (60.8)	51 (61.4)	148 (59.0)	54 (53.5)	58 (48.7)	152 (62.3)
	232 (32.4)	50 (34.7)	34 (29.1)	77 (37.6)	45 (27.1)	26 (31.3)	75 (29.9)	38 (37.6)	52 (43.7)	67 (27.5)
	715 (100)	144 (100)	117 (100)	205 (100)	166 (100)	83 (100)	251 (100)	101 (100)	119 (100)	244 (100)

: $\chi^2 = 38.485$ df=16 p<.005

(-37). ‘

’(68%)가 가

’(15%), ‘ 가

’(6%)

< -37>

(: , %)

				가							
	48 (67.6)	9 (75.0)	9 (81.8)	16 (72.7)	11 (55.0)	3 (50.0)	19 (67.9)	5 (55.6)	9 (100.0)	15 (60.0)	
가	4 (5.6)	0 (0.0)	0 (0.0)	1 (4.5)	2 (10.0)	1 (16.7)	3 (10.7)	0 (0.0)	0 (0.0)	1 (4.0)	
	11 (15.5)	3 (25.0)	1 (9.1)	5 (22.7)	2 (10.0)	0 (0.0)	3 (10.7)	4 (44.4)	0 (0.0)	4 (16.0)	
	8 (11.3)	0 (0.0)	1 (9.1)	0 (0.0)	5 (25.0)	2 (33.3)	3 (10.7)	0 (0.0)	0 (0.0)	5 (20.0)	
	71 (100)	12 (100)	11 (100)	22 (100)	20 (100)	6 (100)	28 (100)	9 (100)	9 (100)	25 (100)	

-38). ‘

’가 33.5%, ‘

’가 24.8%

가

가

< -38>

()

(: , %)

	85 (15.3)
	81 (14.5)
	185 (33.2)
	100 (18.0)
	138 (24.8)
	12 (2.2)
	48 (8.6)
가	13 (2.3)
	556 (100.0)

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	626	450	/ / / / (6)
.	626	153	/ / / / (7)
	626	201	/ / / / (5)
	626	468	/ / / / (4)
	-	1,272	22

2.

가.

가 가

<

-2>

, ‘ ’,

‘ ’, ‘ ’,

가

86%,

93%,

90%

80%

9)

58

10)

30%

< -3> : ()
(:)

	8(1%)	87(14%)	272(43%)	127(20%)	22(4%)	110(18%)		
	1(-)	3(-)	74(12%)	266(42%)	170(27%)	112(18%)		
	19(3%)	71(11%)	244(39%)	153(24%)	34(5%)	105(17%)		
	1(-)	5(1%)	71(11%)	273(44%)	172(27%)	104(17%)		
	3(-)	58(9%)	252(40%)	169(27%)	34(5%)	110(18%)		
	1(-)	1(-)	50(8%)	281(45%)	179(29%)	114(18%)		
	4(1%)	39(6%)	198(32%)	192(31%)	47(8%)	146(23%)	626	
	2(-)	1(-)	34(5%)	243(39%)	197(31%)	149(24%)	(100%)	
	2(-)	38(6%)	260(42%)	184(29%)	29(5%)	113(18%)		
	1(-)	- (-)	49(8%)	314(50%)	144(23%)	118(19%)		
	4(1%)	50(8%)	223(36%)	188(30%)	23(4%)	138(22%)		
	2(-)	- (-)	53(8%)	288(46%)	143(23%)	140(22%)		
	30(5%)	98(16%)	208(33%)	82(13%)	12(2%)	196(31%)		
	9(1%)	9(1%)	109(17%)	227(36%)	75(12%)	197(31%)		

가 <
-4> 가
75% 가
가 ‘ ’
‘ ’ 10% ‘ ’ ‘ ’

40%

가

가

가

< -4> : ()
(:)

		4(1%)	63(11%)	268(47%)	153(27%)	23(4%)	57(10%)	
		1(-)	1(-)	61(11%)	286(50%)	160(28%)	59(10%)	
		6(1%)	67(12%)	215(38%)	187(33%)	36(6%)	57(10%)	
		- (-)	3(1%)	65(11%)	258(45%)	183(32%)	59(10%)	
		7(1%)	45(8%)	204(36%)	202(36%)	51(9%)	59(10%)	568
		- (-)	1(-)	45(8%)	249(44%)	212(37%)	61(11%)	(100%)
		1(-)	30(5%)	243(43%)	178(31%)	37(7%)	79(14%)	
		- (-)	2(-)	43(8%)	267(47%)	175(31%)	81(14%)	
		1(-)	35(6%)	225(40%)	198(35%)	48(8%)	61(11%)	
		- (-)	1(-)	61(11%)	240(42%)	204(36%)	62(11%)	

가

<

-5>

< -5> : ()
(:)

		11(2%)	87(15%)	282(50%)	146(26%)	26(5%)	16(3%)	568 (100%)
		1(-)	3(1)	66(12%)	306(54%)	175(31%)	17(3%)	
		8(1%)	73(13%)	279(49%)	133(23%)	29(5%)	46(8%)	
		7(1%)	3(1%)	68(12%)	291(51%)	153(27%)	46(8%)	
		4(1%)	82(14%)	249(44%)	176(31%)	40(7%)	17(3%)	
		1(-)	3(1%)	48(8%)	298(52%)	200(35%)	18(3%)	
		7(1%)	62(11%)	259(46%)	184(32%)	35(6%)	21(4%)	
		2(-)	4(1%)	71(13%)	282(50%)	187(33%)	22(4%)	

가
80% 가
가 ‘ , ‘ ,
17% , ‘ , ‘ , 28%
가
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< -6> 30%
IMF
가
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가 , (64%),
(64%), (63%)
60% . 50%
가 (59%), 가
VE (54%), OA (52%), (52%),
(52%), (50%) .

< -6>

가 , ,
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, /
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	(63%),	
	(35%)	
	/ (34%),	(32%)
	(50%),	
	(47%)	
	(46%)	
	(31%),	(31.6)*
가	VE(54%),	(42%)
	(41%)	
	(33.6%)*	
	OA (52%),	
	(31%)	
	(45%),	(42%)
	(41%),	
	(38%)	
	(32%)	
	(64%),	(44%)
	(32%)	
	가 (59%),	
	() 가(46%)	
	(44%),	가(34%)
**	가 (47%), CAE	(33%)
*	SENSOR	(40.3%)
	CAD 가 (35.3%)	
	(52%),	
	(52%)	
***	(48%), M&A (45%)	
	(43%),	MBA(41%)
	(64%),	
	ISO14000 (31.3%)*	

11) *
 **가

3.

가.

< -7> (75%) (82%), 70%

< -7> () (: , %)

		13(3%)	70(16%)	222(49%)	107(24%)	25(6%)	13(3%)	
		3(1%)	12(3%)	70(16%)	203(45%)	153(34%)	9(2%)	
		54(12%)	138(31%)	160(36%)	57(13%)	13(3%)	28(6%)	
		20(4%)	51(11%)	133(30%)	157(35%)	73(16%)	16(4%)	
		91(20%)	151(34%)	141(31%)	32(7%)	7(2%)	28(6%)	
		25(6%)	55(12%)	145(32%)	136(30%)	71(16%)	18(4%)	450
		18(4%)	90(20%)	228(50.7%)	81(18%)	22(5%)	11(2%)	(100%)
		7(2%)	39(9%)	135(30%)	203(45%)	56(12%)	10(11%)	
		32(7%)	119(27%)	187(42%)	77(17%)	20(4%)	15(3%)	
		7(2%)	24(6%)	92(21%)	186(41%)	132(29%)	9(2%)	
		29(6%)	83(18%)	218(48%)	85(19%)	17(4%)	18(4%)	
		9(2%)	26(6%)	105(23%)	179(40%)	120(27%)	11(2%)	

(82%)

(46%)

가

< -8>

< -8>

(: , %)

	()
()	151 (33.6)
	73 (16.2)
	53 (11.8)
	51 (11.3)
	45 (10.0)
	34 (7.6)
	26 (5.8)
	12 (2.7)
	5 (1.1)
	450 (100.0)

()가 가 (33.6%),

(16.2%) ,

(11.8%),

(11.3%),

(10.0%)

가

(2.7%).

< -9> .

< -9>

(: , %)

	()
	132 (29.3)
3-6	132 (29.3)
6	95 (21.1)
1	74 (16.4)
1-2	11 (2.4)
	6 (1.3)
	450 (100.0)

(29.3%), 3-6
, 6

(29.3%)

가

21%

가

<

- 10> .

< - 10 >

(: , %)

	()
()	133 (29.6)
	112 (24.9)
	49 (10.9)
	39 (8.7)
	39 (8.7)
	36 (8.0)
	32 (7.1)
	4 (0.9)
	6 (1.3)
	450 (100.0)

가 (29.6%) 가 (24.9%) 가
 가 (10.9%), (8.7%), (8.7%), (8.0%),
 (7.1%) 가

< - 11 >

< - 11 >

(: , %)

	()
3-6	159 (35.3)
6	152 (33.8)
	98 (21.8)
1	31 (6.9)
1-2	5 (1.1)
	5 (1.1)
	450 (100.0)

70% 가 가 3
 (3-6 가 35.3%, 6 33.8%),
 21.8% , 1
 8.0% .

가 <
 - 12 > . (93%) (91%)
 , (86.2%),
 (77.1%), (79.7%), (75.8%) 70%

75.8%

(52.3%)

가

< - 12>

()

(:)

	2.0(3%)	8(5%)	73(48%)	51(33%)	9(6%)	9(6%)	
	3(2%)	7(5%)	24(16%)	55(36%)	55(36%)	9(6%)	
	6(3.9%)	15(10%)	73(48%)	43(28%)	6(4%)	10(7%)	
	3(2%)	9(6%)	40(26%)	52(34%)	37(24%)	12(8%)	
	12(7.8%)	23(15%)	59(39%)	36(24%)	13(9%)	10(7%)	
	3(2%)	6(4%)	24(16%)	60(40%)	51(33%)	9(6%)	
	7(5%)	24(16%)	61(40%)	38(25%)	6(4%)	17(11%)	153
	4(3%)	11(8%)	39(26%)	46(30%)	38(25%)	15(10%)	(100%)
	10(7%)	27(18%)	60(39%)	28(18%)	9(6%)	19(12%)	
	9(6%)	9(6%)	39(26%)	47(31%)	33(22%)	16(11%)	
	30(20%)	43(28%)	42(28%)	12(8%)	2(1%)	24(16%)	
	19(12%)	18(12%)	43(28%)	38(25%)	17(11%)	18(12%)	
	6(4%)	7(5%)	61(40%)	55(36%)	12(8%)	12(8%)	
	4(3%)	3(2%)	23(15%)	61(40%)	50(33%)	12(8%)	

가

< - 13>

(22.9%)

(22.2%)

가 가

17.6%

(12.4%)

(11.8%)

가

(5.2%)

(2.6%)

< - 13 >

(: , %)

	()
()	35 (22.9)
	34 (22.2)
	27 (17.6)
	19 (12.4)
	18 (11.8)
	8 (5.2)
	4 (2.6)
	8 (5.2)
	153 (100.0)

<

- 14 > . 3

가 55.3%

20.9%

가 ,

< - 14 >

(: , %)

	()
3- 6	46 (30.1)
6	39 (25.2)
	32 (20.9)
1	21 (13.7)
1- 2	7 (4.6)
	8 (5.2)
	153 (100.0)

가 < -15>
 (31.4%) (21.6%),
 (17.6%) 가 , (7.8%),
 (6.5%), (6.5%)

< -15>

(: , %)

	()
()	48 (31.4)
	33 (21.6)
	27 (17.6)
	12 (7.8)
	10 (6.5)
	10 (6.5)
	6 (3.9)
	7 (4.6)
	153 (100.0)

< -16> . 3-6 (32.7%) 6 (28.8%)
 , 가 23.5%가
 - 가
 . 1 가 10.5%

< - 16 >

(: , %)

	()
3-6	50 (32.7)
6	44 (28.8)
	36 (23.5)
1	13 (8.5)
1-2	3 (2.0)
	7 (4.6)
	153 (100.0)

.

가

< - 17 > . (94%), ,
(90%), (93%), (94%)

.

< - 17 >

()

(:)

		2(1%)	11(6%)	91(45%)	79(39%)	10(5%)	8(4%)	
		1(-)	7(4%)	28(14%)	101(50%)	56(28%)	8(4%)	
		2(1%)	6(3%)	54(27%)	104(52%)	27(13%)	8(4%)	
		1(-)	8(4%)	23(11%)	96(48%)	64(32%)	9(4.5%)	
		3(2%)	17(9%)	76(38%)	76(38%)	21(10%)	8(4%)	201
		1(-)	6(3%)	33(16%)	104(52%)	48(24%)	9(5%)	(100%)
		1(-)	13(7%)	64(32%)	79(39%)	25(12%)	19(10%)	
		2(1%)	4(2%)	30(15%)	81(40%)	66(33%)	18(9%)	
		1(-)	11(6%)	75(37%)	72(36%)	32(16%)	10(5%)	
		2(1%)	8(4%)	38(19%)	88(44%)	55(27%)	10(5%)	

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		3(1%)	9(2%)	189(40%)	193(41)	71(15%)	3(1%)	
		9(2%)	21(5%)	89(19%)	161(34%)	184(39%)	4(1%)	
		6(1%)	32(7%)	213(46%)	150(32%)	64(14%)	3(1%)	
		5(1%)	20(4%)	104(22%)	196(42%)	141(30%)	2(-)	468
		16(3%)	34(7%)	183(39%)	152(33%)	48(10%)	35(8%)	(100%)
		15(3%)	17(4%)	88(19%)	176(38%)	138(30%)	34(7%)	
		9(2%)	17(4%)	186(40%)	166(36%)	81(17%)	9(2%)	
		12(3%)	16(3%)	111(24%)	162(35%)	157(34%)	10(2%)	

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	98 (20.9)
	76 (16.2)
()	58 (12.4)
	57 (12.2)
	27 (5.8)
	27 (5.8)
	8 (1.7)
	468 (100.0)

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	132 (28.2)
3-6	76 (16.2)
6	55 (11.8)
1-2	51 (10.9)
	7 (1.5)
	468 (100.0)

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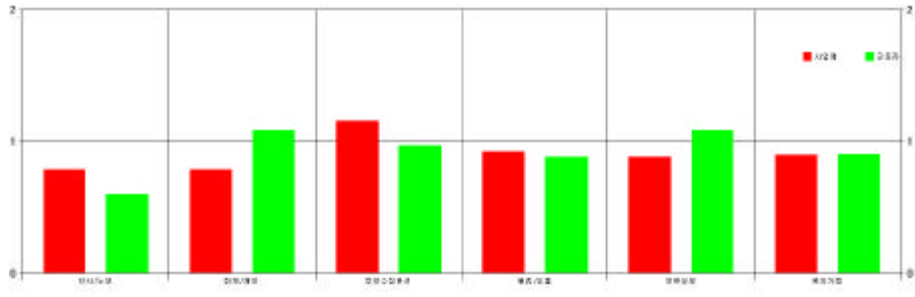
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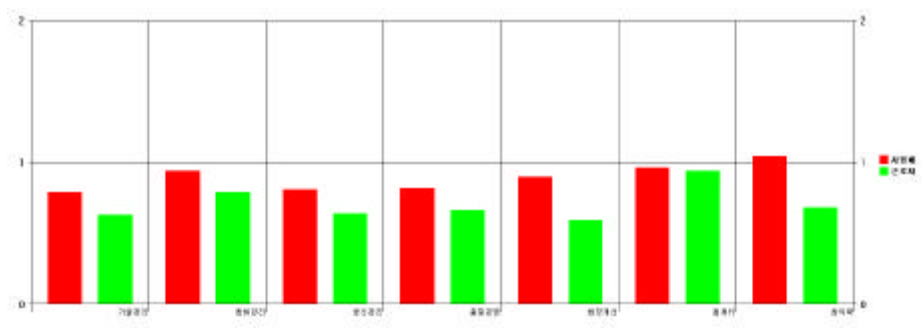
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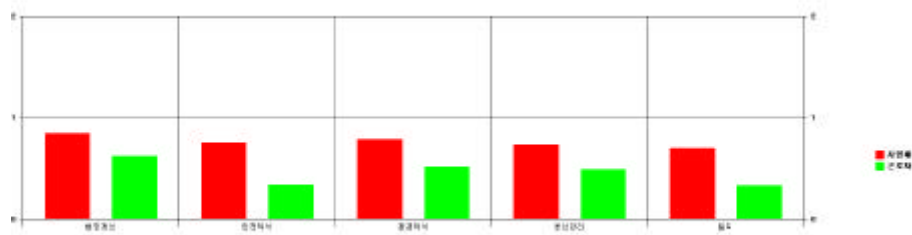


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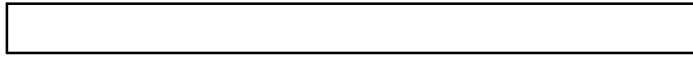
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2	<ul style="list-style-type: none">· - Telnet· Telnet - mail, ftp,
3	<ul style="list-style-type: none">· HTML· HTML - Source Editor, WYSIWYG Editor

WWW

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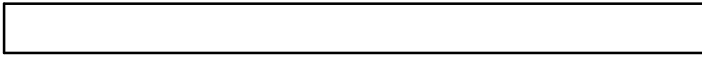
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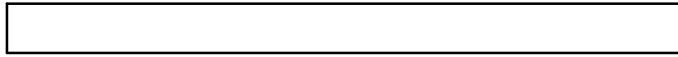
WWW (World Wide Web)

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5	<ul style="list-style-type: none"> · WWW · WWW DB



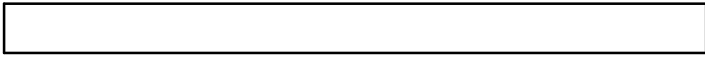
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LAYOUT 4 19 ·

가

(PRODUCTIVITY)	(QUALITY)	가 (COST)	(DELIVERY)
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	<p>5S 5S 5S</p>
	<p>5S(, , , ,) SKILL 5S / 5S</p>
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	<p>20-30</p>
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	4 (32)
	20-30
	, QC, 5S, IE, VE,

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<p style="text-align: center;">: TPM (Total Productive Maintenance) 가 - 가 , -</p>	
	<p style="text-align: center;">TPM</p> <p style="text-align: center;">·</p> <p>TPM</p>
	<p>TPM</p> <p style="text-align: center;">WORKSHOP</p> <p style="text-align: center;">/</p> <p style="text-align: center;">/ PM / DATA</p>
	<p>5 (40)</p>
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	<p style="text-align: center;">, QC, 5S, IE, VE, TPM /</p>

:	
	TOOL KNOW - HOW
	QC(Quality Control:) 7 TOOL /
	3 (24)
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	, (.)

: SPC (Statistical Process Control)	
	DATA
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	가 FMEA(Failure Mode Effectiveness Analysis) FTA(Failure Tree Analysis) 가
	3 (24)
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	QC, , , IE, VE, /

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	NEEDS
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	TOOL
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: VE (Value Engineering: 가)	
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	가 VE/VRP (Variety Reduction Program) VE
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	NEEDS CE(Concurrent Engineering)
	가
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	3 (24)
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	JIT (Just In Time)
	3 (24)
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	MATERIAL HANDLING
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	, , , 5S, TPM, IE, VE, /

: LAYOUT	
	LAYOUT COMPUTER SIMULATION LAYOUT
	LAYOUT COMPUTER SIMULATION
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PLC (Programmable Logic
Controller),

40 (1)

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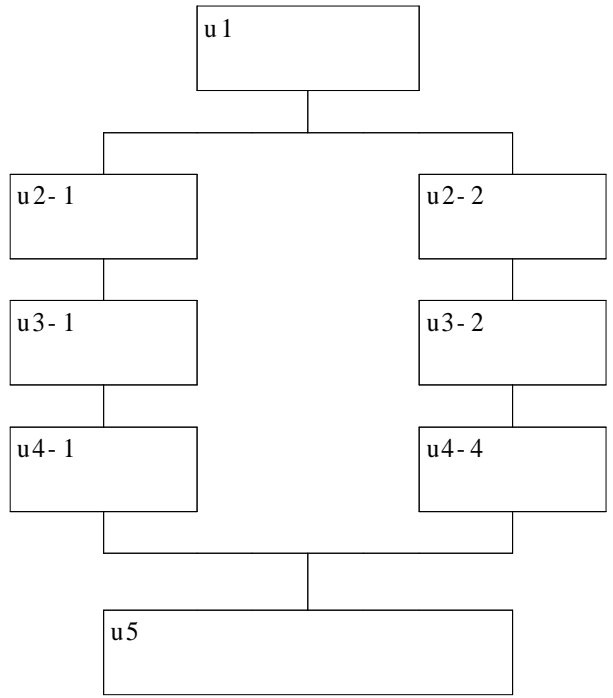
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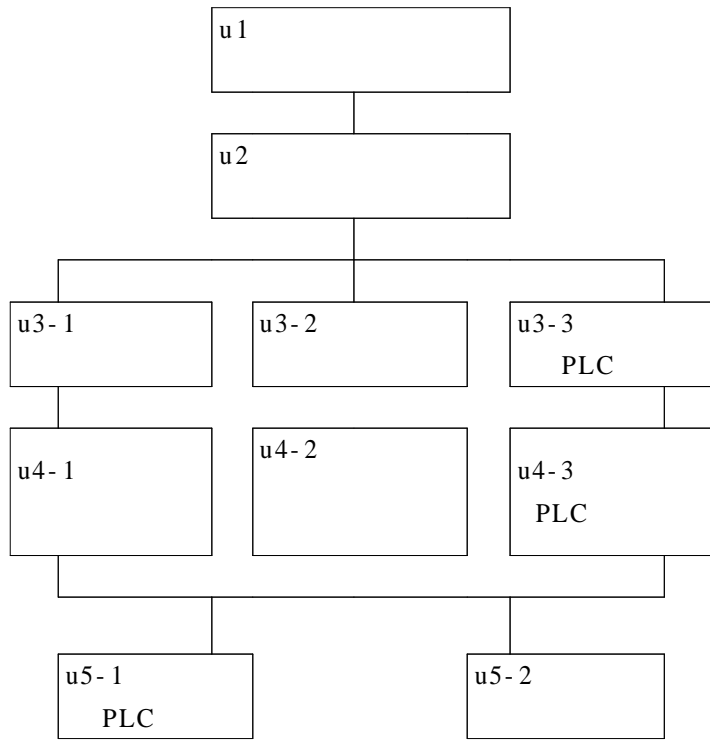
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	- - - - - -
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: (: u2-1)	
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	- - - -
	- 1
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: (: u3-1)	
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: (: u4-1)	
	- .
	- - , - - - , self-holding - - Timer, Counter - - 가 - (Cascade, Stepper)
	- 1
	- , ,
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	- 가 .

: (: u2-2)	
	-
	- - - - - ,
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	- 1
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	- - - - - Stepper - - 1 Channel Amp - 2 Channel Amp - 1/2 Channel Amp / /
	- 1
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: - (: u5)	
	- ,
	- - PID Controller - - PID Controller - Parameter - PID - - Multi Loop Control System - DC Servo Control - AC Servo -
	- 1
	- , ,
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	: (: u1)
	- , PLC
	- - - · Air Compressor · Pressure Control Valve · Air Service Unit · Directional Control Valve · Flow Control Valve · Air Cylinder · Rotary Actuator - SEQUENCE CHART - PLC
	- 1
	- , ,
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: (: u2)	
	- PLC Program Unit
	- - PLC - PLC . · PLC · PLC - · 2 · 3 · ROBOT SYSTEM CONTROL - . 1 2 3 4 .
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: (: u3-1)	
	-
	() - - () - - - - -PLC () - - - -
	- 1
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	- 가

: (: u4-1)	
	- PC
	() -AC/DC Servo Motor - - -SPICE () - - - ,
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: (: u3-2)	
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	- 가 (u2)

: (: u4-2)	
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	- - - - - - - PLC - - -
	- 1
	- , ,
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: PLC (: u3-3)	
	- PLC
	- - PLC - - - MCR - SR - - - Toggle - Step Control
	- 1
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	- PLC 가 .

: PLC (: u4-3)	
	- , PLC
	- - BCD - - Set & Reset - Word - - - - Subroutine
	- 1
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: PLC (: u5-1)	
	- PLC , PLC devices interface PLC
	- - - · · · · - HAND LOADER PLC · - LINK · COMPUTER - · F/R · · TRAFFIC ·
	- 1
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	- 가 가 .

: (: u5-2)	
	-
	- - - PLC - PLC - P&P/CAM/ROBOT
	- 1
	- , ,
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	- 가 가 .

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(marketing officer)

가가
(Risk) (對)

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marketing officer

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- Business Risk Management ()
- Financial Risk Management ()
- Structural Risk Managment ()

(2) (Risk)

- (群) (target client)
- (target client)
- (positioning)

가

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	marketing officer sales
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	3. Financial Risk Management ()
	가
	3.1 3.2 3.3 3.4 가 가
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ABSTRACT

Survey & Development of Training Program for Employment - Maintenance

Korea Research Institute for Vocational Education and Training

Research-in-charge: Young-Sun Ra

Research Staff: Byung-Jun Yi

Hyun-Jeong Lee

You - Mi Son

On January 1, 1998 the training system for employment-maintenance was newly introduced in order to minimize the mass laid-off on account of sudden economic dullness. If the appropriate training program can be provided for surplus manpower who are being employed, government intends to support all training costs and 30-50% of salary.

This study aims at (1) the estimate of the training demanda of firms and the review of the attitude of participating in training, (2) the needs analysis, in which, the difference of "should be" and "as is" will be investigated in terms of job competence, (3) the design of training program examples.

To achieve these purposes, We collected and analyzed the reports and documentations by Korea Ministry of Labor and interviewed the related persons of firms, some training organizations. We survedyed 626 firms and 1,272 workers respectively to estimate training demands and analyze training needs.

Major findings of this study are as follows ;

First, although this training system for employment-maintenance must be very useful, the result is unsatisfactory. Perhaps, This is the reason

the laid off is inevitable during total stagnation period.

Secondly, the half of firms which have surplus manpower show the affirmative attitude and show more affirmative attitude in case of white-collar workers than blue-collar workers. On the other hand most of workers show the positive participatory attitude in all kinds of training programs. This result can be interpreted as reflection of workers' strong will to overcome the anxiety of unemployment.

Thirdly, the training needs are very similar as a result of comparing the needs between firms and workers. When reviewing 4 kinds of occupations, the "competence on information collection & analysis" and "availability of computer" are highly needed in white-collar workers, "competence on on-the-job improvement" in blue-collar workers.

Fourth, on the basis of the training needs analysis, 4 kinds of training program were provided as examples through this study. Respective training programs were designed as a module type. So, it is possible for individual worker to choose some necessary components of module and reorganize the training program.

Some policy proposals are as follows ;

First, in order to make an environment of participating in the employment-maintenance training program provided by entrepreneur it is necessary for government to support cooperation between entrepreneur and worker. In other words, the role of training provided by firms should be emphasized as a method of adjusting the interests of employer and employee.

Secondly, if the employment-maintenance training system would be considered as a temporary measure, it is necessary to minimize the other training obligations.

Thirdly, in order to support the employment-maintenance training program substantially it is necessary to develop and diffuse various modular-designed training programs.

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3 3-4-1 2-1 2-2

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3-3.

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- (1) (6) ,
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- (4) (9)
- (5) , 가 (10) () 가

3-4.

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- (1) () . 3-4-1 가
- (2) .() 3-4-1 가
- (3) . 4 가
- (4) _____ 4 가
- (5) 98 .

3-4-1.

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4 4-4-1 2-3 2-3

4. .
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4-1. 12 ,
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4-4.

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- (1) () 4-4-1 가
- (2) .() 4-4-1 가
- (3) 5 가
- (4) _____ 5 가
- (5) 98

4-4-1. , . %
가 ?

, ()%

5. .

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 5-6 가

5-1. 1 (97)

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5-5. _____

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	1)	2)	3)	4)	5)

5-6.

가 ?

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50

가

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6.

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6-1 가

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6-1 가

(3)

6-4 가

(4)

6-4 가

(5)

7 가

6-1.

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	1)	2)	3)	4)	5)	6)
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(2)						
(3)						
(4) 가						
(5)						

6-2.

가

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	1) 1-2	2) 1	3)	4) 3-6	5) 6
(1)					
(2)					
(3)					
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(5)					

6-3.

가 ?

	() () / () () ()
	() () () WIN-WIN () 가 () () ()
	() () () ()
	() 가 VE() () IE () () ()
	() () () () () () ()
	() () () OJT () () () () ()
	() 가() () () Client SERVER 가() OA () 가()
	가 () () 가() () () ()

	가 () CNN () ()	CAE () ()
	CAD 가 () ()	sensor ()
	() NBA() ()	M&A () () ()
	가() ()	ISO 14000 () ()

6-4.

, 가 ?

- (1) (4)
- (2) (5) _____
- (3)

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7. ,
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- (1) 7-1 가
- (2) 7-1 가
- (3) 8 가
- (4) 8 가

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8 가

(6)

8 가

7-1.

?

	1)	2)	3)	4)	5)	6)
(1)						
(2)						

7-2.

가

?

	1) 1-2	2)	3)	4) 3-6	5) 6
(1)					
(2)					

가

8.) ? (

- (1)
- (2)
- (3)
- (4)
- (5)
- (6)

가

9. 가

- (1)
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- (4)
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- (6)
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- (8)
- (9)

가가

10. ' ' .

가

가 .

(1) 1 : _____

(2) 2 : _____

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(7) _____

가

11. .

11-1. (가) 가 ?

11-2. (가)

가 ?

11-1. _____ 가() 11-2. _____ 가()

1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5

11-3. _____ (가) 가 ?

11-4. _____ (가)

가 ?

11-3. _____ 가() 11-4. _____ 가()

1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5
1	2	3	4	5	_____	1	2	3	4	5

11-5. (가) 가 ?
 11-6. (가)
 가 ?()

11-5. 가() 11-6. 가()

1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5

11-7. (가) 가 ?
 11-8. (가)
 가 ?()

11-7. 가() 11-6. 가()

1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5
1	2	3	4	5		1	2	3	4	5



1 ()

- (1) (2) (3)

2 ()

(1) (, , , , , 가 , 가 , ,)

(2) (, , , , , 1 ,)

(3) 가 (, , , , , , ,)

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(2) 150 - 299 (5) 1000

(3) 300 - 499

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5 (1) (2)

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가

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(155 : 3498-5690, 5691, 5692, 5689)

(829 : 02-538-7766)

- (1) (2) (3) (4) (5) (6) (7)
(8) (9) (10) (11) (12) (13)
(14) (15)

- (1) (2) (3) 가
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- (1) 50- 149 (2) 150- 299 (3) 300- 499 (4) 400- 999
(5) 1000

1. ?

- (1) 50-149 (2) 150-299 (3) 300-499
(4) 500-999 (5) 1000

2. 가 ?

- (1) (, , , , , 가 , 가 , ,)
(2) (, , , , , , 1 ,)
(3) 가 (, , , , , , , ,)
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3. 가 ?

- (1) (5)
(2) (6) (, ,)
(3) (7) (, ,)
(4)

4. ?

- (1) 3 (5) 3 5
(2) 3 6 (6) 5 10
(3) 6 12 (7) 10 20
(4) 1 3 (8) 20

5.

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- (1) 1 (2) 1 3 (3) 3 10
(4) 10 15 (5) 15 20 (6) 20

6. 가 가 ?

- (1) ---> 6-1 가 (2) ---> 7 가

6-1. 가 ? ()

6-2 가 ?

- (1) (2) 1 (3) 2 (4)
(5) 1 (6) 2 (7) (8) _____
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IMF

7.

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- (1) -----> 7-1 가 (2) -----> 8 가

7-1.

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- (1)
- (2)
- (3)
- (4)
- (5)
- (6)

7-2.

, 가

가 ?

- (1) (4)
- (2) , (5)
- (3) (6)

8.

가 ?

- (1)
- (2)
- (3)
- (4) , , 가
- (5)
- (6)
- (7)
- (8)
- (9) (10)

9. 가 ?

- (1) (4)
- (2) (5)
- (3) (6)

10. ?

- (1) ----> 10-1 가
- (2) ----> 11 가

10-1 가 ?

10-2. ?

- (1) (5) 가
- (2) (6)
- (3) , (7)
- (4) (가) (8)

10-3.

?

- (1)
- (2)
- (3)
- (4)
- (5)
- (6)
- (7)

10-4.

?

- (1) -----> 10-4-1 가
- (2) -----> 10-4-1 가
- (3) -----> 12 가
- (4) -----> 12 가

10-4-1.

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- (1)
- (2) 가
- (3)
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11. 가 ?
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- (1) (5)
- (2) (6)
- (3) (7)
- (4) (8) 가

12. 가 ?

- (1) -----> 13 가
- (2) -----> 13 가
- (3) -----> 12-1 가
- (4) -----> 12-1 가

12-1. 가 ?

- (1)
- (2)
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13.
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	(1)	(2)	(3)	(4)
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14. 가 ?

	(1)	(2)	(3)	(4)	(5)
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17. 가
1 .

- (1) (2) (3)
- (4) () (5)
- (6) (7) (8)

17-1. 가 가 ?

- (1) 1-2 (2) 1 (3)
- (4) 3-6 (5) 6 (6)

18. 가
1 .

- (1) (2) (3)
- (4) () (5)
- (6) (7) (8)

18-1. 가 가 ?

- (1) 1-2 (2) 1 (3)
- (4) 3-6 (5) 6 (6)

19 22

가

19.

가

1	2	3	4	5
1	2	3	4	5
1	2	3	4	5
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20.

1	2	3	4	5
1	2	3	4	5
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21. 가
1 .

- (1) (2) (3)
- (4) (5) ()
- (6) (7)

21-1. 가 가 ?

- (1) 1-2 (2) 1 (3)
- (4) 3-6 (5) 6 (6)

22. 가 1 .

- (1) (2) (3)
- (4) (5) ()
- (6) (7)

22-1. 가 가 ?

- (1) 1-2 (2) 1 (3)
- (4) 3-6 (5) 6 (6)

23 26 가

23. 가

1	2	3	4	5
1	2	3	4	5
1	2	3	4	5
1	2	3	4	5
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24.

1	2	3	4	5
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1	2	3	4	5
1	2	3	4	5
1	2	3	4	5

25. 가

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25- 1. 가 가 ?

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26.

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26- 1. 가 가 ?

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| (1) 1-2 | (2) 1 | (3) |
| (4) 3-6 | (5) 6 | (6) |

27 30 가

27. 가

1	2	3	4	5
1	2	3	4	5
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1	2	3	4	5

28.

1	2	3	4	5
1	2	3	4	5
1	2	3	4	5
1	2	3	4	5

29.

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(4) (5) () (6) (7)

29- 1.

가 가 ?

- (1) 1-2 (2) 1 (3)
(4) 3-6 (5) 6 (6)

30.

가 1 .

- (1) (2) (3)
(4) (5) () (6) (7)

30-1. 가 가 ?

- (1) 1-2 (2) 1 (3)
- (4) 3-6 (5) 6 (6)

31.

가 ?

- (1) -----> 32-1 가
- (2) -----> 33 가
- (3) 가
- > 33 가

31-1.

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31-2.

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34.

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(2) 50-70

(3) 70-100

(4) 100-130

(5) 130-150

(6) 150-170

(7) 170-200

(8) 200-300

(9) 300

36.

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37.

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: 02-3498-5670-703
: 02-3498-9674

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Programs for Employment - Maintenance**

**Korea Research Institute for
Vocational Education & Training**