

02 - 1

**Enhancing the Expertise of HRD Practitioners and  
Establishing the Supportive Environment for HRD**

02-1

**Enhancing the Expertise of HRD Practitioners and  
Establishing the Supportive Environment for HRD**

:

:







. (stock): ,  
 ,  
 가  
 가 , 7.0  
 5.2 . 1,000  
 ( ) , 300-999  
 , 299  
 가 ,  
 가 .  
 ,  
 (3.5/ 5.0 ) ,  
 , , , , , ,  
 . 가  
 , 가  
 가 ,  
 가 3.3-3.4  
 (5.0 ) , , , ,  
 (2.8-2.9) .  
 , (4.0 )  
 . 가  
 , , 가  
 가 (4.3-4.4) .  
 , ,  
 가 .  
 가

,  
 가  
 가,  
 .  
 , 3.5-3.7  
 ,  
 가 (2.5-2.7)  
 ,  
 , HRD 가, , EPSS,  
 , (4.3-4.4)  
 , HRD  
 가 가 ,  
 가 , HRD 가,  
 가 가 ,  
 가  
 .  
 . (flow): , ,









가 .

.

3.

가.

가( ) , 가( ) ,  
가( ) . 가 가( ) ,  
가( ) 5가 .

,

.

.

, 50

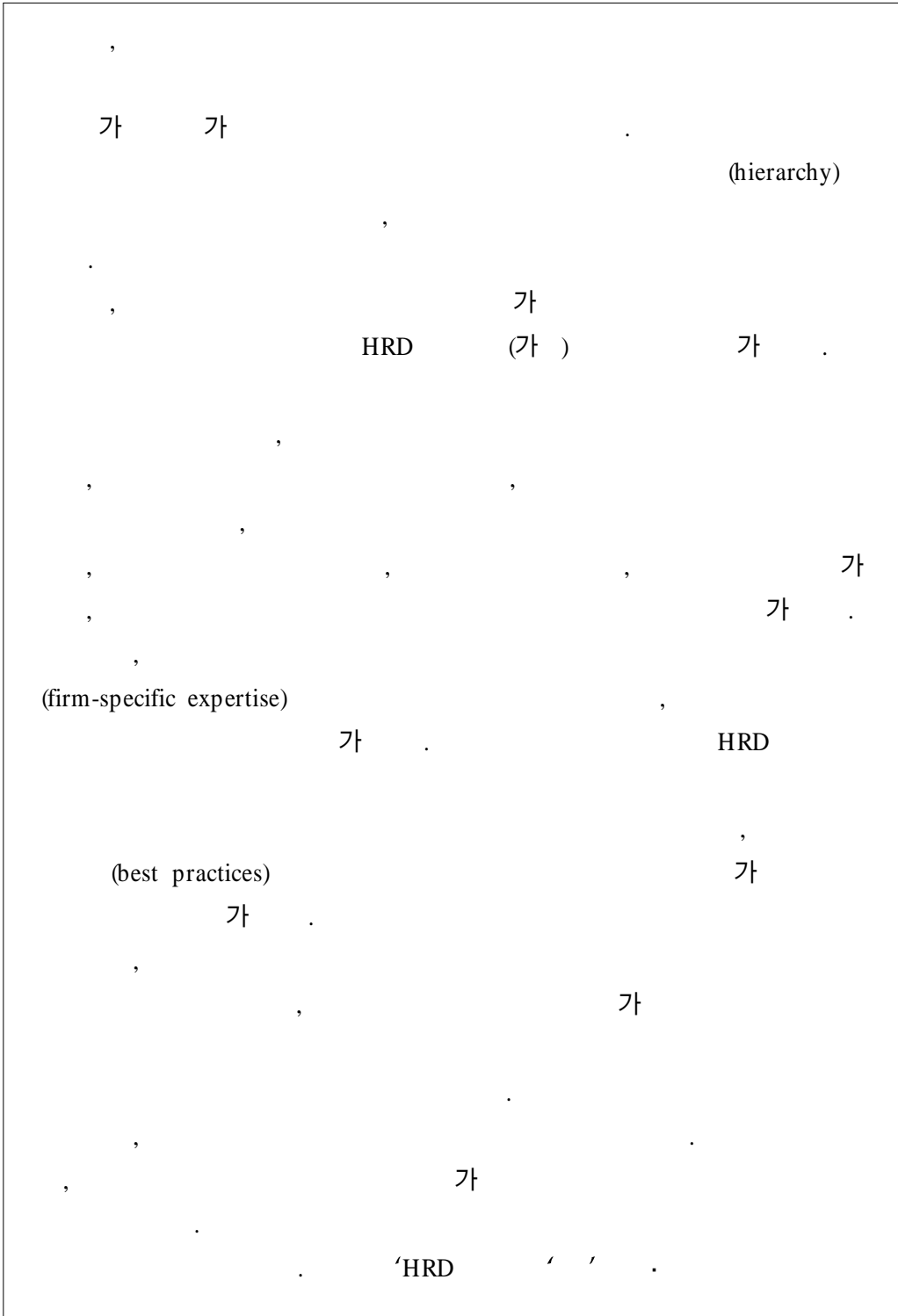
가 ,

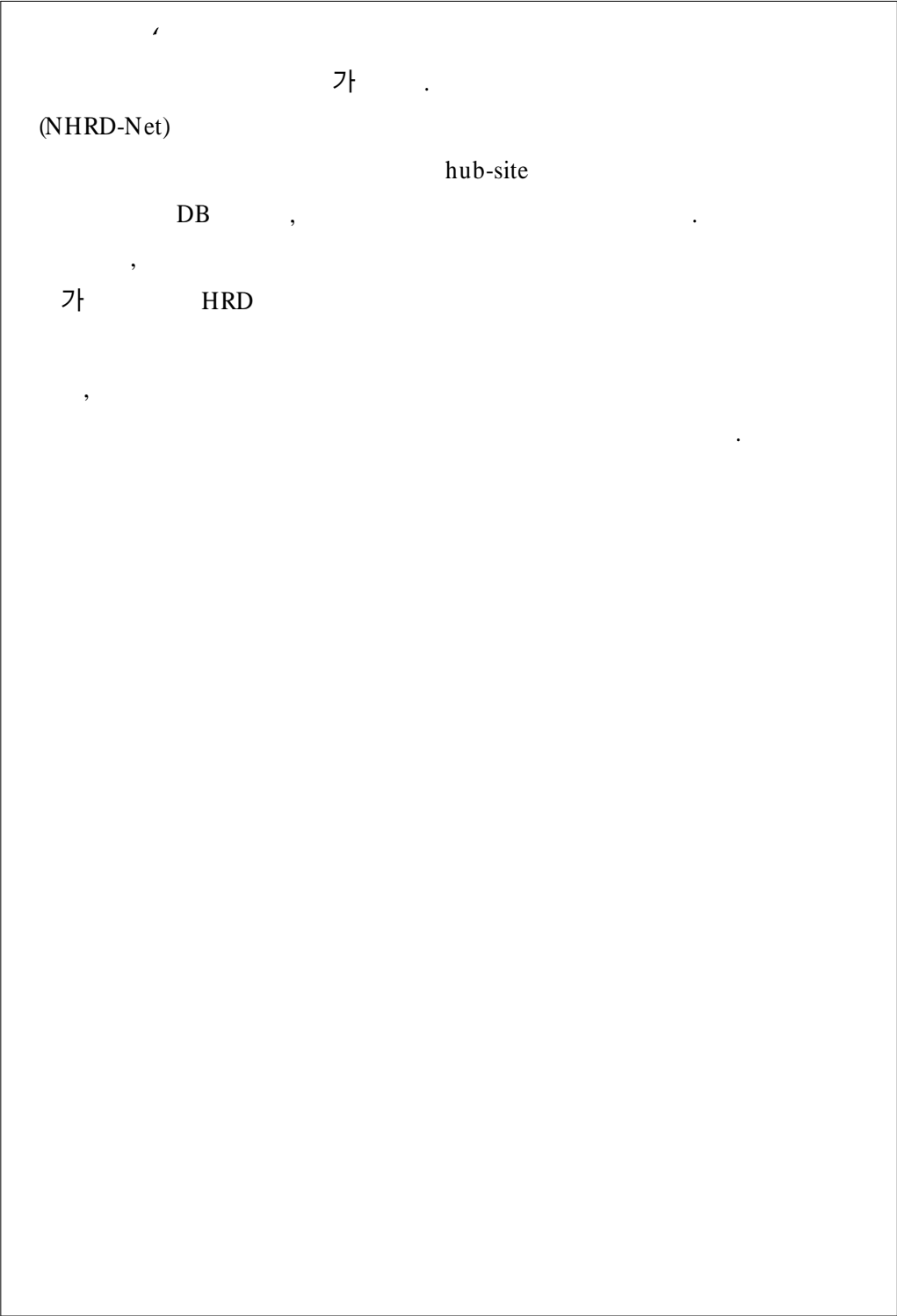
, 가 ,

, 가

. 가 ,

.





<b>I.</b>	.....	<b>1</b>
1.	, .....	1
가.	.....	1
.	.....	2
2.	.....	4
3.	.....	6
4.	.....	7
.	.....	<b>9</b>
1.	.....	9
가.	.....	9
.	.....	13
2.	.....	14
가.	.....	14
.	.....	15
.	.....	17
.	.....	21
.	.....	26
3.	.....	30
가.	.....	30
.	.....	37
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1.	.....	43
2.	.....	44
가.	.....	44

.	.....	50
.	가 .....	51
.	.....	<b>53</b>
1.	.....	53
가.	.....	53
.	.....	55
.	(stock) :	
.	.....	61
.	( - - ) .....	78
.	.....	88
.	.....	92
.	.....	103
2.	가 가 가 .....	110
가.	가 가 .....	110
.	가 가 .....	111
.	.....	112
3.	.....	136
가.	.....	136
.	.....	137
.	.....	
.	( ) .....	138
.	- - - -	
.	( ) .....	141
.	.....	143
.	.....	144
.	.....	<b>147</b>
1.	.....	147
2.	.....	148
가.	: , ,	
.	.....	149

·	- - (flow)	151
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1.		157
2.		157
가.		157
·	(stock): , ,	158
·	(flow): , ,	159
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3.		161
가.		161
·		162
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< -15>		.....	61
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< -17>		.....	62
< -18>	(	*	) ..... 63
< -19>		.....	63
< -20>	(	*	) ..... 64
< -21>	( )	( )	... 66

< -22>	( ) ( ) .....	68
< -23>	.....	70
< -24>	, , .....	72
< -25>	( ) ( 49 ) ...	73
< -26>	( ) ( 50~299 ) ...	74
< -27>	( ) ( 300~999 ) ..	75
< -28>	( ) ( 1000~4999 ) ...	76
< -29>	( ) ( 5000 ) ...	77
< -30>	. - .....	78
< -31>	. - .....	79
< -32>	. - .....	79
< -33>	. - ....	80
< -34>	. - ....	81
< -35>	. - ....	81
< -36>	.....	83
< -37>	.....	84
< -38>	.....	85
< -39>	.....	86
< -40>	.....	87
< -41>	.....	87
< -42>	.....	89
< -43>	( * ) .....	90
< -44>	.....	91
< -45>	( * ) .....	92
< -46>	.....	93
< -47>	.....	93
< -48>	( * ) .....	94
< -49>	.....	94
< -50>	( * ) .....	95
< -51>	.....	96

< -52>	( * )	.....	96
< -53>		.....	97
< -54>	( * )	.....	98
< -55>	, , , , , , ,	.....	100
< -56>		.....	100
< -57>		.....	101
< -58>		.....	102
< -59>		.....	102
< -60>		.....	103
< -61>		.....	104
< -62>	( * )	.....	105
< -63>	( )	.....	106
< -64>	( * )	.....	107
< -65>		.....	108
< -66>	가 가	.....	110
< -67>	가 가	.....	111
< -68>		.....	143
< -1>		.....	147

[ I - 1]	.....	4
[ -1]	.....	43
[ -1]	.....	47

# I.

1. ,

가.

,  
가

,  
(de Geus, 1997; Drucker, 1992; Pfeffer,  
1998). , 1970  
(human resource development) ,

.

.

가

, Ford

, SK

MBA

2-3

.

20

23

,

.

, ,  
( ,  
2000; Gilley & Maycunich, 2000; Walton, 1999). ,

( , 1999).  
가 40% , 가

( , 2000).

,  
2-3 가  
(marginalized job) 가 .  
, 가  
, 가

, (1999).

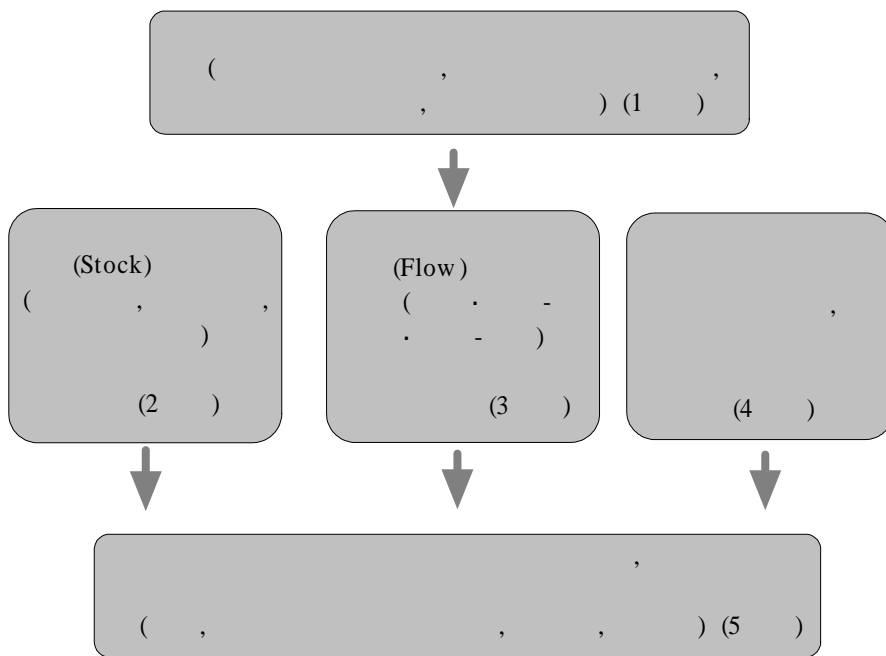
가  
( , 1999).

.

가 ,  
가 .  
.  
, ,  
, ,  
, ,  
(learning  
map) ,  
, ,  
가 (career road) ,  
, ,  
,  
.  
,  
,  
,  
.

2.

[ I-1 ] .



[ I-1 ]

1 :

, . 1

,

,

,

.



2 : (Stock)

(stock)

3 : (flow)

(flow)

4 :

5 : 가

가

### 3.

가 . , 가 가

가

ASTD 가

가

(behavior indicator)

(single-item)

가

(Gardner et al., 1998; Waneous, Reichers, & Hudy, 1997).

가

가

4.

:

'Human Resource Development(HRD)'

(potential)

가

( ) :

가 ,

( )

가

(

(strategic business player)

가

가 ,

(stock): ,

(flow): 가 .  
 , 가 가 .

•

1.

가.

(human resource development, HRD)

가

가

가

가

가

가

가

(Rouna, 2000).

McLagan (1989)

“

“  
 . Swanson (1995) “ ,  
 ,  
 ”  
 . (human lens)  
 (interventions)  
 .  
 ,  
 가 , 가  
 가 (McLean & McLean, 2001;  
 Rouna, 2000). 가  
 , , , , , , ,  
 ,  
 ,  
 가 .  
 (social construct)  
 가  
 . 가  
 .  
 (McGoldrick, Stewart, & Watson, 2001). McLean McLean (2001)  
 “ , , , , 가,  
 , , , ,  
 ”  
 .  
 ,

, , ,  
 . ,  
 ,  
 (Knowles, Holton, & Swanson, 1998). ,  
 ASTD(American Society for Training and Development) 2001  
 Tom Peters가 (training) HR (HR associate)  
 (human enablement department)  
 (human enablement) 가

5

가 : (1) , (2) , (3) 4  
 , , (4)

:  
 (K J )  
 : (OJT),  
 (H ,C )

(S H ,S ,K )

:

, ,

(H

L )

,  
,  
,

가

(potential)

가

, Gilley Maycunich (2000, pp. 79-89)

1. ,
2. ,
3. ,
4. 가 ,
5. ,
6. ,
7. ,
8. ,
9. ,
10. ,



- 11.
- 12.
- 13.

가 50% , (1) , (2) , (3) , (4) , (5) , (6) (profit center) ( , 2000; Desimone & Harris, 1998; Gilley & Maycunich, 2000; Torraco & Swanson, 1995; Walton, 1999).

가

50%

가

가

가가

가

가

가

(Gephart et al., 1996; Senge, 1990).

(profit center)

(2000)가 1,200  
가 (22.8%)  
(25.4%)  
(18.2%)  
(17.7%)

## 2.

가.

가 가  
40%  
( )  
( , 2001).  
가

가가

가

(off the job training)

(informal and incidental)

80%

(Marsick &

Watkins, 1990; Zemke, 1985).

가

가

가

(Hargreaves & Jarvis, 2000).

Pfeffer (1998)

가

가

(Hargreaves & Jarvis, 2000).

4가

( )

( )

가

가

가

가

(, 2001).

가,

가

가 1-2

가

(formal) (informal and incidental) (off the job training)

(self-development) (on the job training and learning),

가

(2000)가 1,200

332

7 1999

8 1

1

348 99 261 1

가 87 가

ASTD(American Society for Training and Development)가

가, (Valkeavaara, 1998).

가

가

가

. IBM Jack Bowsher ,

가

(Soroham, 1995, p. 13). , McLagan (1996)

가

9가

(< -1> ).

, Walton (1999)

, 가

가(how people read)

가, 가

, 가 , , 가  
 , 가 , , 가,  
 , 가,  
 .

< -1>

가	,
/	
	가
	가

: McLagan, P. (1996). Great ideas revisited. *Training & Development Journal*, 41(9), 49-59.

< -2>

.

< -2 >

( )		
Nadler (1970)	, 가, 가	
McLagan (1996)	가, , 가, , 가,	1989 , 가, HRD, HRD , , ,
Milkovich & Boudreau (1997)	, ,	80 : 가. 90 : 2000 :
Piskurich & Sanders (1998)	HRD , 가, , 가, 가 ;	
Ulrich (1998)	, 가 ,	
Walton (1999)**	HRD ( ) ( ) ( ) ( 가) ( ) /	HRD ( ) 가( ) ( ) 가( ) ( 가) ( ) ( )
Gilley & Maycunich (2000)	, 가, 가, , , , , ,	
*	, ,	
*	가, . , , ,	, , , 가

: \*

\*\* ( )

McLagan (1989)

(1999) ,

가( )

가

(1999) 가

가

가, 가

(2000)가 1,200 350

(35.1%) (28.6%)

5.1%

가

2가

( ) ( , , )

가

가 ,

가

가

( )



( , , )  
( , 1999; , 2000; Rothwell , 1998; Valkeavaara, 1998).

가  
McClelland (1973)가  
( , 2002; Dubois, 1993; Lucia & Lepsinger, 1999).  
가 (<  
-3> ).

가 .  
가 , 가  
가 .  
가 ,  
가 가  
가 ,  
가  
가  
가  
가

< -3>

	- - 가 - -
	- , , - 가 -
가	- 가 가 - 가 가 -
	- , - 가 - -

: Lucia, A. D., & Lepsinger, R. (1999). *The art and science of competency models: Pinpointing critical success factors in organization*. San Francisco: Jossey-Bass/ Pfeiffer.

< -4>

(Rothwell, Sanders, & Soper, 1999).

(Analytical competencies)	(Interventions), (standards), 가
(Business competencies)	가,
(Interpersonal competencies)	
(Leadership competencies)	(Buy-in), (ethics)
(Technical competencies)	(interventions)
(Technological competencies)	(EPSS),

: Rothwell, W., Sanders, E. S., & Soper, J. G. (1999). *A STD model for workplace learning and performance*. Alexandria, VA: ASTD, pp. 53-56.

318 (2000)가 52 가





가  
가

, 1999 7 31 17 · 18

가 ,

(multidisciplinary)

가 (Sredl & Rothwell,

1987).

( , 1999).

가

가 (National Training Organizations) (trainer)

3 5

(Hargreaves & Jarvis, 2000, pp.189-191). ( 1 2

. 3, 4, 5 ).

( 3):

가 (

가, 가, 10 )  
 - ( 4):  
 , ( , , 가,  
 , , 가 12 )  
 - ( 4): 3

( , , , , , 가, 가 가 12 )  
 - ( 5):  
 ( , , , 가 18 ).

, 10

. (Human Resource Development Quarterly,  
 Human Resource Development International, Advanced Theories in HRD  
 ) ASTD , (Academy of  
 Human Resource Development)가

< -5> 55 HRD /

(Kuchinke, 2001).

< -6> , ,

가  
(DeSimone & Harris, 1998, pp. 14-15).

(best practices)



< -6> HRD /

1		43	78
2		41	75
3	가	41	75
4		36	73
5	/	35	65
6	HRD	35	64
7		33	60
8		33	60
9	HRD	32	58
10	HRD	30	55
11	/	30	55
12	/	29	53
13	HRD	28	51
14	/ /	27	49
15	/	26	47
16		25	45
17	/ HRD	24	44
18		23	42
19		23	42
20		23	42
21		23	42
22	HRD	22	40
23		22	40
24		20	36
25		20	36
26	/	20	36
27	HRD	19	35
28	(Action learning)/	17	31
29	HRD	15	27
30	HRD/	12	22
31		11	20
	e-learning (intellectual capital, balanced score card )		



1)

가)

, , , ,  
 . , , 3가  
 가 가 ,  
 3 가 .  
 , ( )  
 .  
 .  
 가  
 .  
 가  
 , 가 .  
 가 . ,  
 . 가

, 1999, p. 23).

)

,

가

.

가

.

가

가

.

(1997)

2

,

,

,

가

,

가

.

.

K

,

,

,

가

.

가가

가

(HRM)

가

가

가

가

가

가

가

Task Force

)

가









6가 : (1) , (2)  
, (3)  
, (4) , (5) , (6)

1)

가가

가

2)

가

Rothwell (1999)가

10

(position) 가

가

가



4)

, .  
가  
.가  
DB  
On-line 가  
, 가  
가 가 .

5)

, .  
, 가  
가 .  
- - -

가 .

6)

,

,

가 .

,

.

가 .

,

.

,

( , 2001). ,

,

,

( , 2001).

,

.

가

가

,

가

(Investors in People), 가

(People Developer),

(Malcolm Baldrige

National Quality Award)

가

‘HRD (가)’

2000). , 가, , 가, ( , ,

가 , 가  
R&D , ,  
가,  
HRD  
가

. 가

Invests in People(IiP)

(Walton, 1999. pp. 98-99).

1.

2.

3.

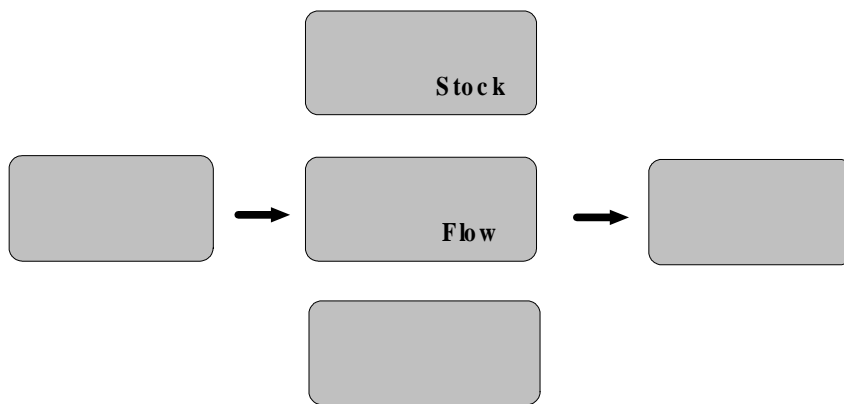
4. 가

가 .

### III.

1.

. 5 .  
, (stock)  
,  
, (Flow),  
,  
.



[ -1]

2.

, 가  
가

가 .

가.

1)

가

가

( )

2000

가

DB

(stratified

sampling)

500

3

500

600

499

900

2002

3

15

4

15

( , )

가 340 ,

가 216 가

e-mail

10

e-mail

가

가

207 가

18.6%

2)

가)

(1)

, , , .  
,

(2)

(flow)

McConnell (1986)

가

( , , )

가

,

(3)

(stock)

Hackman

Oldham (1980)

가

가

McLagan (1996)

9가

가

Rothwell (1999) ASTD

, 18 ,  
11 , 5 , 7 ,  
6 , 4 가 ,

가 52 .



Likert 5 (1= , 5= , 1= , 5= )  
 )  
 (4)

가 . ,

, , , ,  
 , , ,  
 . Likert 5 (1= , 5= )

(5)

Swanson Holton (1999)

( , , ), ( , , )  
 , ) ( , , )  
 Likert 5 (1= , 5= )

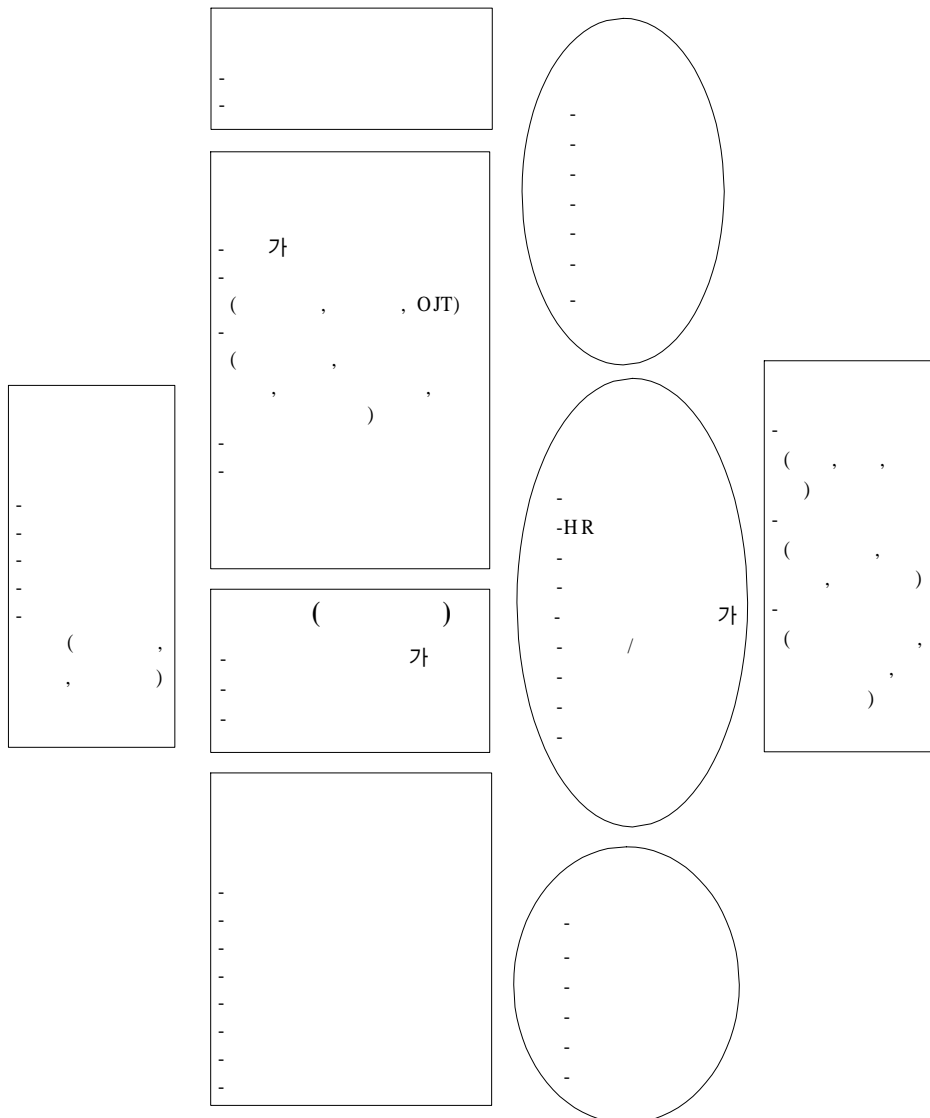
(6)

. Likert 5 (1= 가 , 5= )  
 가 ) .

3)

([

-2], < -1> ).



[ -2]





, (5)  
가

test-retest

가

가 가

5)

SPSS

Chi-Square( $X^2$ )

(ANOVA)

(regression)

1)

가 7 , 6 , 6 ,  
19 . 가  
30 2 . 가  
(semi-structured) 가 가

( 2. ). 가

(stock)

2)

가 3

가

1) 가

가, 가 가

1

,

가

1 가

2

( , 가 )

• ,

1.

가.

207  
< -1> .  
48.3% , 41.7% .  
51.2%, 47.4%, 1.4%  
299 33.3%, 300-999  
11.1%, 1,000-4,999 29.0%, 5,000 19.8%  
1,000 ( =4,361 , =9030.46)  
가  
( - ) 52.1%,  
( - ) 45.9% .

< -1>

			(%)
		207	100.0
가	( , , , )	29	14.0
	( , , , )	43	20.8
	( , , , )	28	13.5
	( , , )	23	11.1
	/ / 가 /	9	4.3
	/	23	11.1
	/ / /	7	3.4
	( , , , , )	39	18.8
		6	2.9
	( , )		106
		25	12.1
		52	25.1
		21	10.1
		3	1.4
49 50~299 300~999 1000~4999 5000		41	19.8
		28	13.5
		23	11.1
		60	29.0
		41	19.8
( , )		17	8.2
		49	23.7
		46	22.2
		59	28.5
		40	19.3
		9	4.3
( ) /		4	1.9
		100	48.3
		67	32.4
		21	10.1
		15	7.2
	4	1.9	



1) ( )  
 가) ( )  
 < -2> 74.4%가

< -2> ( )

	53	25.6
	154	74.4
	207	100.0

< -3> , 가 가  
 가 . 5,000 가 100.0%  
 가 , 1,000-4,999 94.7%, 300-999 87.0%, 50-299  
 46.4%, 1-49 24.4%가 .  
 ( ) 300-999  
 가  
 . 1,000 ( )  
 , 300~999  
 . , 299  
 가 ,  
 가 .  
 p<.001 (< -3>, <  
 -4> ). , ,  
 가 ,  
 1,000 가 , 가  
 가 300 .

< -3>

			49	50~ 299	300 999	1000 4999	5000	
	( )		31 (75.6)	15 (53.6)	3 (13.0)	3 (5.0)	-	52 (27.4)
	( )		10 (24.4)	13 (46.4)	20 (87.0)	54 (94.7)	41 (100.0)	138 (72.6)
	( )		41 (100.0)	28 (100.0)	23 (100.0)	57 (100.0)	41 (100.0)	190 (100.0)

$\chi^2=89.507$ ,  $df=4$ ,  $p=0.000$

< -4>

			49	50~ 299	300 999	1000 4999	5000	
( )	( )		4 (44.4)	7 (53.8)	3 (15.0)	1 (1.9)	3 (7.5)	18 (13.3)
가	( )		2 (22.2)	2 (15.4)	5 (25.0)	7 (13.2)	1 (2.5)	17 (12.6)
	( )		1 (11.1)		6 (30.0)	15 (28.3)	3 (7.5)	25 (18.5)
( )	( )		2 (22.2)	4 (30.8)	6 (30.0)	21 (39.6)	17 (42.5)	50 (37.0)
	( )					9 (17.0)	16 (40.0)	25 (18.5)
	( )		9 (100)	13 (100)	20 (100)	53 (100)	40 (100)	135 (100)

$\chi^2=54.647$   $df=20$ ,  $p=0.000$

) 가  
 가 64.6%가 가  
 18.8% ,  
 16.7% (< -5> ).  
 가 p<.05  
 (< -6> ). 가 , 83.3%가  
 , 가

< -5> 가

	8	16.7
가	31	64.6
	9	18.8
	48	100.0

< -6> 가

		49	50~ 299	300 999	1000 4999	
	( )	4 (14.8)	4 (26.7)			8 (17.0)
가	( )	19 (70.4)	8 (53.3)	2 (66.7)	1 (50.0)	30 (63.8)
	( )	4 (14.8)	3 (20.0)	1 (33.3)	1 (50.0)	9 (19.1)
	( )	27 (100.0)	15 (100.0)	3 (100.0)	2 (100.0)	47 (100.0)

$\chi^2=3.832$  df=6, p=0.699

) ( ) ,  
 < -7> , ( )  
 33.8%가 , 23.8%가  
 가 .

< -7> ( )

) (	20	13.2
가	19	12.6
	25	16.6
( )	51	33.8
	36	23.8
	151	100.0

7.0 ( =15.3, =26.8) ,  
 200 .  
 5.2 ( =3.6) 25 (<  
 -8> ).

< -8>

	15.3	7.0	1.0	26.5	1.0	200
	5.2	5.0	5.0	3.7	1.0	25

=3.03), 2.6 ( =1.65), 5.2 ( =3.71),

17.1( =25.95), 36.0 ( =38.21) (< -9>, < -10>, < -11> ).

< -9>

49	6.90	8.608	10
50 299	7.62	11.515	13
300 999	2.55	1.504	20
1000 4999	9.57	10.277	54
5000	28.33	36.961	40
	13.64	23.339	137

< -10> ( \* )

				F	
	12904.569	4	3226.142	6.961	0.000
*	61176.906	132	463.461		
	74081.474	136			

< -11>

( )	2.60	3.033	20
가	2.44	1.653	18
	5.24	3.711	25
( )	17.06	25.949	50
	36.03	38.210	33
	15.54	26.694	146

< -12> ( \* )

					F	
*		23058.659	4	5764.665	10.126	0.000
		80267.594	141	569.274		
		103326.253	145			

, p<.05 ,

( < -13>, < -14>, < -15>, < -16> ).

< -13>

49	3.80	2.781	10
50 299	3.50	2.393	12
300 999	5.21	5.440	19
1000 4999	4.91	3.685	53
5000	5.94	3.234	41
	5.06	3.734	135

< -14> ( \* )

					F	
*		78.361	4	19.590	1.423	0.230
		1789.809	130	13.768		
		1868.169	134			

< -15>

( )	3.66	2.719	19
가	4.42	3.774	18
	4.18	2.327	25
( )	5.74	3.901	49
	5.73	2.647	33
	5.03	3.305	144

< -16> ( \* )

				F	
	101.802	4	25.451	2.423	0.051
*	1459.939	139	10.503		
	1561.742	143			

· (stock)

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1)

, ,  
 (3.50/ 5.00 ) , ,  
 , , , ,  
 , 가 ,

p<.05

( < -17>, < -18>, < -19>, < -20> ).

가  
 ( , 2001), 가  
 가  
 가

< -17>

		가/					
( )	3.59 (1.045)	3.88 (1.075)	3.52 (1.058)	3.42 (0.968)	3.47 (0.841)	3.80 (0.925)	3.63 (1.114)
	2.65 (1.137)	3.10 (1.334)	2.90 (0.912)	2.80 (0.951)	2.74 (0.859)	3.21 (1.134)	2.75 (1.333)
	3.21 (0.918)	3.37 (1.257)	2.89 (1.150)	3.00 (1.106)	3.07 (0.821)	3.84 (0.898)	3.21 (0.976)
	3.84 (0.898)	4.32 (0.690)	3.71 (1.042)	3.52 (0.823)	3.38 (0.729)	3.72 (0.678)	3.88 (0.881)
( )	3.57 (1.044)	3.92 (0.997)	3.53 (1.065)	3.41 (0.942)	3.61 (0.826)	3.84 (0.946)	3.71 (1.188)
	4.19 (0.668)	4.19 (0.856)	4.00 (0.793)	3.86 (0.798)	3.96 (0.506)	4.14 (0.762)	4.06 (0.791)



< -18> ( \* )

					F	
*	-	35.141	4	8.785	9.926	0.000
	-	129.217	146	0.885		
		164.358	150			
/ / 가/	-	25.623	4	6.406	6.277	0.000
	-	148.986	146	1.020		
		174.609	150			
*	-	24.240	4	6.060	6.134	0.000
	-	143.254	145	0.988		
		167.493	149			
*	-	18.259	4	4.565	5.458	0.000
	-	122.098	146	0.836		
		140.358	150			
*	-	23.495	4	5.874	10.464.	0.001
	-	81.954	146	0.561		
		105.450	150			
*	-	10.998	4	2.750	3.504	0.009
	-	113.775	145	0.785		
		124.773	149			
*	-	27.207	4	6.802	6.129	0.000
	-	162.025	146	1.110		
		189.232	150			

< -19>

		/ / 가/						
( )		<b>3.59</b> <b>(1.045)</b>	<b>3.88</b> <b>(1.075)</b>	<b>3.52</b> <b>(1.058)</b>	<b>3.42</b> <b>(0.968)</b>	<b>3.47</b> <b>(0.841)</b>	<b>3.80</b> <b>(0.925)</b>	<b>3.63</b> <b>(1.114)</b>
49		3.40 (1.430)	3.10 (1.287)	3.60 (1.174)	3.70 (0.675)	3.40 (1.028)	4.10 (1.287)	3.80 (1.135)
	50 299	3.08 (1.115)	3.31 (1.182)	3.08 (1.115)	2.46 (1.266)	2.74 (1.073)	2.92 (1.115)	2.77 (1.363)
300 999		2.95 (0.999)	3.70 (1.218)	3.11 (1.150)	3.10 (1.021)	3.11 (0.943)	3.65 (1.040)	3.25 (1.209)
	1000 4999	3.60 (0.863)	4.23 (0.780)	3.63 (1.063)	3.42 (0.823)	3.54 (0.706)	3.77 (0.708)	3.84 (0.922)
5000		4.05 (0.921)	3.85 (1.152)	3.68 (0.960)	3.80 (0.928)	3.83 (0.684)	3.98 (0.821)	3.80 (1.100)

< -20> ( \* )

				F		
	-	20.563	4	5.141	5.375	0.000
*	-	127.213	133	0.956		
		147.775	137			
/ / 가/	-	15.962	4	3.991	3.657	0.007
*	-	145.139	133	1.091		
		161.101	137			
	-	7.221	4	1.805	1.621	0.173
*	-	147.028	132	1.114		
		154.248	136			
	-	20.872	4	5.218	6.066	0.000
*	-	114.403	133	0.860		
		135.275	137			
	-	15.050	4	3.763	5.892	0.000
*	-	86.851	136	0.693		
		101.901	140			
, ,	-	12.404	4	3.101	4.055	0.004
*	-	101.719	133	0.765		
		114.123	137			
	-	15.550	4	3.887	3.339	0.012
*	-	154.856	133	1.164		
		170.406	137			

2)

가,  
 가 3.3-3.4  
 (5.0 ) , , ,  
 (2.8-2.9) .  
 , (4.0 )  
 가 ,  
 , 가  
 가 (4.3-4.4) .  
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가  
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< -21> ( ) ( )

						가	.			
		4.38 (0.770)	4.34 (0.820)	4.35 (0.772)	4.04 (0.745)	4.33 (0.742)	4.18 (0.729)	4.26 (0.820)	4.25 (0.730)	4.20 (0.789)
		3.07 (1.052)	3.31 (1.010)	3.09 (0.934)	2.88 (0.951)	3.45 (0.986)	3.43 (1.018)	2.83 (1.078)	2.92 (0.973)	2.81 (1.037)
	GAP	1.31	1.03	1.25	1.16	0.88	0.75	1.43	1.34	1.39
49		4.20 (0.919)	4.20 (1.033)	4.40 (0.699)	4.20 (0.789)	4.50 (0.527)	4.40 (0.699)	4.50 (0.850)	4.50 (0.707)	4.50 (0.527)
		2.90 (0.994)	3.00 (1.414)	2.80 (1.229)	2.80 (1.135)	3.20 (1.229)	3.20 (1.135)	3.00 (1.333)	2.70 (0.949)	2.60 (0.843)
	GAP	1.30	1.20	1.60	1.40	1.30	1.20	1.50	1.80	1.90
50~ 299		4.38 (0.870)	4.38 (0.870)	3.92 (0.760)	4.15 (0.555)	4.00 (0.816)	3.85 (0.555)	4.08 (0.793)	4.00 (0.816)	4.08 (0.862)
		2.69 (1.109)	2.38 (1.044)	2.62 (1.325)	2.46 (1.050)	2.54 (1.050)	2.62 (1.261)	2.25 (1.357)	2.38 (1.193)	2.08 (1.115)
	GAP	1.69	2.00	1.31	1.69	1.46	1.23	1.83	1.62	2.00
300~ 999		3.09 (0.976)	3.41 (0.981)	3.09 (0.759)	2.83 (0.986)	3.44 (0.839)	3.56 (0.816)	2.59 (0.901)	2.85 (0.899)	2.67 (0.911)
		2.75 (1.251)	2.90 (0.718)	2.95 (0.887)	2.70 (0.801)	3.20 (1.005)	2.70 (0.979)	2.50 (1.192)	2.70 (0.801)	2.55 (0.945)
	GAP	0.34	0.51	0.14	0.13	0.24	0.86	0.09	0.15	0.12
1000~ 4999		3.40 (0.955)	3.70 (0.823)	3.43 (0.813)	3.21 (0.951)	3.98 (0.800)	3.98 (0.733)	3.40 (0.955)	3.25 (0.981)	3.40 (1.033)
		3.09 (0.976)	3.41 (0.981)	3.09 (0.759)	2.83 (0.986)	3.44 (0.839)	3.56 (0.816)	2.59 (0.901)	2.85 (0.899)	2.67 (0.911)
	GAP	0.31	0.29	0.33	0.37	0.53	0.42	0.81	0.40	0.73
5000		4.45 (0.815)	4.33 (0.944)	4.45 (0.904)	4.00 (0.827)	4.40 (0.778)	4.40 (0.709)	4.40 (0.810)	4.35 (0.770)	4.33 (0.888)
		3.40 (0.955)	3.70 (0.823)	3.43 (0.813)	3.21 (0.951)	3.98 (0.800)	3.98 (0.733)	3.40 (0.955)	3.25 (0.981)	3.40 (1.033)
	GAP	1.05	0.63	1.03	0.79	0.43	0.43	1.00	1.10	0.93

3)

< -22 >

3.5-3.7

가 (2.5-2.7)

, HRD

(EPSS),

(4.3-4.4)

가

가

가

, HRD

가,

가

가

가

< -22> ( ) ( )

					GAP	
	4.41	0.713	3.22	1.067	1.19	
	4.36	0.707	3.53	0.932	0.83	
HRD	가	4.36	0.733	3.08	1.003	1.28
	4.35	0.766	3.70	0.952	0.65	
EPSS		4.34	0.720	3.22	1.056	1.12
	4.33	0.733	2.95	1.018	1.38	
	4.32	0.786	3.75	0.922	0.57	
	4.32	0.786	3.67	0.982	0.65	
	4.30	0.762	3.49	0.824	0.81	
	4.29	0.765	3.26	0.912	1.03	
	4.29	0.710	3.31	0.991	0.98	
	4.28	0.752	3.22	1.009	1.07	
	4.27	0.714	3.10	1.008	1.17	
	4.27	0.714	3.30	1.055	0.97	
	가	4.26	0.707	2.96	1.038	1.30
/		4.26	0.750	3.10	0.919	1.16
	4.25	0.777	3.36	0.949	0.88	
	4.25	0.739	3.50	0.958	0.74	
	4.24	0.752	3.25	1.006	0.99	
	4.23	0.776	3.13	0.978	1.10	
	4.23	0.817	3.20	0.926	1.03	
	4.22	0.734	3.16	0.952	1.06	
	4.22	0.692	3.23	0.967	0.99	
	4.19	0.725	3.19	0.885	0.99	
	4.19	0.687	3.15	1.003	1.04	
	4.18	0.809	3.32	1.020	0.86	
	4.18	0.731	2.75	0.952	1.42	
	4.17	0.649	3.12	0.876	1.05	
	4.17	0.725	3.15	0.897	1.02	
	4.16	0.722	3.09	0.966	1.07	
/		4.14	0.704	2.88	1.006	1.26
KM		4.14	0.843	2.79	1.141	1.35
	4.14	0.726	2.96	0.973	1.18	
	4.13	0.843	3.29	0.960	0.84	
	4.11	0.861	3.07	1.001	1.04	
	4.11	0.724	3.22	1.018	0.89	
	4.11	0.759	2.80	1.007	1.30	
	4.11	0.826	2.81	1.069	1.30	
	4.09	0.724	3.07	0.967	1.02	
	4.09	0.683	3.07	0.806	1.01	
	4.09	0.763	2.80	1.055	1.28	
	4.08	0.813	2.99	0.970	1.09	
	4.05	0.751	3.21	1.027	0.84	
	4.04	0.757	2.80	1.038	1.24	
	4.03	0.800	2.58	0.976	1.45	
	4.02	0.732	3.01	0.935	1.01	
	4.00	0.806	3.47	0.956	0.53	
	3.99	0.829	2.68	1.016	1.31	
	3.97	0.830	2.72	0.976	1.25	
/		3.96	0.782	3.18	0.924	0.78
	3.96	0.832	2.98	1.036	0.98	
	3.78	0.874	2.70	1.022	1.08	

< -23> , ASTD  
 (Rothwell, Sanders, & Soper, 1999) (2000)  
 , ( , , ),  
 ( , ), (HRD 가,  
 ), ( , ),  
 ( ) . (2000)  
 ( , , , ),  
 ( , ), ( , , ),  
 ( ) . ASTD  
 ( , , , ), ( ,  
 , ), ( , , ),  
 ( ), ( )  
 . ( ,  
 , , , , )  
 가 . , 가  
 .  
 ASTD,  
 가 .  
 가 ,  
 가 .

< -23>

	(2002)	ASTD(1999)	(2000)
	( )	( )	( )
1	4.41(0.71)	4.55	4.60(0.63)
2	4.36(0.71)	4.43	4.57(0.73)
3	HRD 가 4.36(0.73)	4.39	4.49(0.72)
4	4.35(0.77)	4.39	4.41(0.66)
5	4.34(0.72)	4.39	4.41(0.73)
6	4.33(0.73)	4.38	4.40(0.71)
7	4.32(0.79)	4.37	4.38(0.71)
8	4.32(0.79)	4.36	4.38(0.74)
9	4.32(0.76)	4.35	4.37(0.78)
10	4.29(0.77)	4.34	4.36(0.84)

< -24>

(HRD 가, ), ( , )  
 ), ( ), (EPSS)  
 가  
 가  
 , ( , ), ( )  
 , ( ), ( )  
 ( ), ( ) .



, , HRD 가, ( )  
( , ) 가  
가 . ,  
가 .(< -24>, < -25>, < -26>, < -27>, < -28>, < -29> ).

	49	50-299	300-999	1000-4999	5000
1		HRD 가			
2			HRD 가		
3				/	
4	EPSS				HRD 가
5				EPSS	
6					
7	KM				EPSS
8					
9				HRD 가	가
10					
1					
2					
3					
4					
5					
6					
7					
8					
9					
10				/	
1	가	KM	KM		
2		HRD 가		/	
3	KM		HRD 가	KM	
4	EPSS			가	
5					
6	HRD 가				HRD 가
7					가
8					
9					
10					

					GAP
	4.80	0.422	3.50	1.179	1.30
	4.70	0.483	3.20	1.229	1.50
	4.70	0.483	3.30	1.252	1.40
EPSS	4.60	0.699	2.80	1.229	1.80
	4.60	0.516	3.00	0.816	1.60
	4.60	0.516	3.10	1.197	1.50
KM	4.50	0.527	2.70	0.949	1.80
	4.50	0.850	2.80	1.033	1.70
	4.50	0.527	2.90	1.287	1.60
	4.50	0.527	2.90	1.197	1.60
	4.50	0.527	3.10	1.287	1.40
	4.50	0.707	3.60	1.174	0.90
	4.44	0.726	3.44	1.236	1.00
가	4.40	0.516	2.50	0.850	1.90
	4.40	0.699	2.70	1.160	1.70
	4.40	0.699	2.80	1.229	1.60
	4.40	0.843	2.80	1.229	1.60
	4.40	0.516	3.10	0.876	1.30
	4.40	0.699	3.10	1.197	1.30
	4.40	0.843	3.20	1.476	1.20
	4.30	0.483	2.50	1.179	1.80
HRD 가	4.30	0.823	2.50	1.080	1.80
	4.30	0.675	2.60	0.843	1.70
	4.30	0.675	2.70	1.160	1.60
	4.30	0.675	2.70	1.160	1.60
	4.30	0.675	2.70	1.252	1.60
	4.30	0.675	2.90	0.994	1.40
	4.30	0.675	3.00	1.054	1.30
	4.30	0.675	3.00	1.247	1.30
	4.30	0.949	3.10	1.197	1.20
	4.20	0.919	2.40	1.265	1.80
	4.20	0.919	2.50	1.179	1.70
	4.20	0.632	2.60	0.843	1.60
	4.20	0.789	2.80	1.033	1.40
	4.20	0.789	2.80	1.033	1.40
	4.20	0.789	2.80	1.229	1.40
	4.11	1.054	2.67	1.225	1.44
	4.10	0.738	2.50	0.972	1.60
	4.10	1.101	2.50	1.080	1.60
	4.10	0.738	2.50	1.080	1.60
	4.10	0.994	2.60	0.966	1.50
/	4.10	0.738	2.70	1.059	1.40
	4.10	0.738	3.00	1.155	1.10
	4.10	0.568	3.20	1.033	0.90
	4.10	0.738	3.30	1.160	0.80
/	4.00	1.155	2.50	1.179	1.50
/	4.00	0.816	2.60	1.174	1.40
	4.00	0.943	2.60	1.265	1.40
	4.00	0.667	2.90	1.287	1.10
	4.00	0.943	2.90	1.287	1.10
	3.90	0.738	2.70	1.252	1.20
	3.80	1.033	2.70	1.059	1.10

< -26> ( ) ( 50~299 )

					GAP	
HRD	가	4.46	0.776	2.54	1.127	1.92
		4.46	0.660	3.08	0.760	1.38
		4.38	0.650	2.69	1.251	1.69
		4.38	0.870	2.85	0.801	1.54
		4.38	0.506	3.23	0.832	1.15
		4.31	0.751	3.15	0.987	1.15
		4.31	0.855	3.00	1.080	1.31
		4.31	0.947	2.54	0.877	1.77
		4.23	0.832	2.54	1.050	1.69
		4.23	0.599	2.31	1.109	1.92
/		4.23	0.439	2.69	0.630	1.54
		4.15	0.689	2.38	0.961	1.77
		4.15	0.555	2.69	0.751	1.46
		4.15	0.555	2.92	1.115	1.23
		4.15	0.689	2.92	0.760	1.23
		4.15	0.899	2.38	0.870	1.77
/		4.15	0.899	2.54	1.050	1.62
		4.15	0.899	2.77	0.725	1.38
		4.15	1.068	2.77	0.927	1.38
		4.08	0.760	2.23	0.599	1.85
		4.08	0.760	2.38	0.961	1.69
		4.08	0.641	2.38	0.650	1.69
		4.08	0.760	2.38	1.044	1.69
	가	4.08	0.760	2.46	0.967	1.62
		4.08	0.641	2.54	0.776	1.54
		4.08	0.862	2.54	0.776	1.54
		4.08	0.862	2.69	0.751	1.38
		4.08	0.760	2.77	1.013	1.31
		4.08	0.641	2.77	0.927	1.31
		4.08	0.641	2.85	0.899	1.23
		4.00	0.577	2.23	0.832	1.77
		4.00	0.913	2.31	0.947	1.69
		4.00	0.816	2.38	1.044	1.62
		4.00	0.707	2.46	0.967	1.54
		4.00	0.577	2.46	0.967	1.54
		4.00	0.816	2.54	0.776	1.46
		4.00	0.913	2.92	0.862	1.08
/		3.92	0.760	2.77	0.927	1.15
		3.92	0.862	2.08	0.760	1.85
		3.92	0.641	2.38	0.961	1.54
		3.92	0.862	2.54	0.877	1.38
		3.92	0.954	2.85	1.144	1.08
KM		3.92	0.954	1.92	0.862	2.00
		3.92	0.760	3.31	0.855	0.62
		3.85	0.801	2.46	0.967	1.38
		3.85	0.899	2.23	0.725	1.62
EPSS		3.85	0.689	2.46	0.967	1.38
		3.85	0.689	2.31	0.855	1.54
		3.85	0.801	2.62	1.044	1.23
		3.77	0.832	2.23	1.013	1.54
		3.77	0.832	2.62	0.961	1.15
		3.62	0.768	2.38	0.768	1.23

< -27> ( ) ( 300~999 )

					GAP
	4.42	0.507	3.11	1.286	1.32
HRD 가	4.32	0.820	2.79	0.918	1.53
	4.32	0.749	3.47	1.124	0.84
	4.26	0.806	3.16	1.214	1.11
	4.21	0.631	3.11	1.100	1.11
	4.21	0.713	3.37	0.831	0.84
	4.21	0.918	3.47	1.073	0.74
	4.21	0.787	3.53	1.264	0.68
	4.21	0.713	3.16	0.958	1.05
	4.21	0.787	3.32	0.820	0.89
	4.20	0.834	2.65	0.988	1.55
	4.20	0.696	2.95	0.945	1.25
	4.16	0.765	3.16	1.068	1.00
	4.11	0.658	2.84	0.958	1.26
	4.11	0.459	3.00	0.943	1.11
	4.11	0.809	3.05	1.129	1.05
	4.11	0.875	3.11	0.994	1.00
	4.10	0.788	3.05	1.146	1.05
	4.05	0.848	2.74	1.240	1.32
	4.05	0.621	3.21	1.084	0.84
	4.05	0.621	2.74	0.991	1.32
	4.05	0.780	3.11	1.197	0.95
	4.05	0.970	3.37	0.955	0.68
KM	4.00	0.918	2.35	0.933	1.65
EPSS	4.00	0.816	2.95	1.177	1.05
	4.00	0.745	3.00	1.155	1.00
	4.00	0.667	3.11	0.994	0.89
	4.00	1.000	3.42	1.071	0.58
	3.95	0.780	3.00	1.054	0.95
/	3.95	0.911	2.89	1.049	1.05
	3.95	0.970	2.95	1.129	1.00
	3.95	0.621	2.68	1.057	1.26
	3.95	0.780	2.79	0.976	1.16
	3.95	0.705	3.11	0.937	0.84
	3.95	0.911	3.21	1.032	0.74
	3.89	0.658	3.00	0.745	0.89
	3.89	0.809	3.37	0.895	0.53
	3.89	0.737	3.00	0.943	0.89
	3.89	0.737	2.63	1.116	1.26
/	3.89	0.676	2.89	0.994	0.99
	3.85	0.813	2.75	1.070	1.10
	3.84	0.834	3.11	1.049	0.74
	3.84	0.834	2.42	1.071	1.42
	3.80	0.696	2.50	1.000	1.30
	3.79	0.713	2.89	0.875	0.89
가	3.79	0.787	3.00	1.054	0.79
	3.74	0.733	2.53	1.020	1.21
	3.74	0.733	2.95	1.129	0.79
	3.74	0.933	3.16	1.068	0.58
	3.74	0.872	2.53	1.219	1.21
	3.63	0.684	2.53	1.073	1.11
/	3.53	0.697	2.74	0.933	0.79

< -28> ( ) ( 1000~4999 )

					GAP
	4.39	0.648	3.91	0.830	0.47
	4.39	0.701	3.91	0.830	0.47
/	4.37	0.723	3.12	0.825	1.25
	4.37	0.747	3.25	1.023	1.12
EPSS	4.37	0.672	3.37	1.011	1.00
	4.32	0.631	3.49	0.928	0.82
	4.32	0.711	3.28	0.921	1.04
	4.29	0.658	3.20	0.848	1.09
HRD 가	4.29	0.653	3.25	0.899	1.04
	4.28	0.675	3.30	1.017	0.98
	4.28	0.675	3.23	0.894	1.05
	4.28	0.620	3.35	0.896	0.93
	4.28	0.840	3.75	0.912	0.53
	4.26	0.613	3.25	1.023	1.02
	4.26	0.669	3.28	0.921	0.98
	4.25	0.611	3.25	0.858	1.00
가	4.25	0.714	2.86	1.025	1.39
	4.24	0.607	3.16	0.811	1.07
	4.23	0.713	3.55	0.933	0.68
	4.23	0.756	2.96	0.865	1.26
	4.23	0.655	3.54	0.946	0.68
	4.23	0.732	3.21	0.818	1.02
	4.21	0.731	3.54	0.946	0.67
	4.21	0.674	3.09	0.931	1.12
	4.21	0.700	3.58	0.755	0.63
/	4.19	0.667	2.74	1.009	1.46
	4.18	0.664	3.18	0.805	1.00
	4.18	0.710	3.18	0.984	1.00
	4.18	0.685	3.18	0.782	1.00
	4.18	0.685	3.39	0.881	0.79
	4.14	0.611	3.18	0.826	0.96
	4.12	0.683	3.04	0.944	1.09
	4.09	0.793	2.91	0.837	1.18
	4.09	0.640	3.12	0.781	0.97
	4.09	0.714	2.95	0.875	1.14
KM	4.09	0.912	2.68	1.020	1.40
	4.05	0.699	3.30	0.925	0.76
	4.05	0.999	2.73	1.070	1.32
	4.04	0.706	2.70	0.906	1.33
	4.04	0.706	2.65	0.954	1.39
	4.02	0.944	3.30	0.886	0.72
	4.02	1.000	2.98	0.963	1.04
	4.02	0.855	3.07	0.997	0.95
	4.00	0.779	2.67	0.932	1.33
	4.00	0.732	3.07	0.842	0.93
/	3.98	0.719	3.40	0.799	0.58
	3.98	0.767	2.49	0.889	1.49
	3.98	0.863	2.64	1.069	1.34
	3.96	0.755	3.56	0.926	0.40
	3.88	0.974	2.50	0.991	1.38
	3.84	0.996	2.65	0.935	1.19
	3.79	0.986	2.64	0.999	1.14

< -29> ( ) ( 5000 )

					GAP
	4.54	0.745	3.88	0.781	0.66
	4.51	0.675	3.02	0.987	1.49
	4.51	0.840	3.61	0.862	0.90
HRD 가	4.49	0.779	3.37	0.994	1.12
	4.49	0.779	3.98	0.851	0.51
	4.49	0.675	3.27	1.025	1.22
EPSS	4.49	0.711	3.61	0.919	0.88
	4.49	0.810	3.83	0.863	0.66
가	4.46	0.636	3.34	0.990	1.12
	4.46	0.674	3.80	0.843	0.66
	4.45	0.815	3.66	0.855	0.79
	4.44	0.743	3.41	0.974	1.02
	4.40	0.672	3.38	1.030	1.03
	4.40	0.841	3.48	0.987	0.93
	4.40	0.709	3.55	0.932	0.85
	4.37	0.859	3.56	0.950	0.80
	4.37	0.859	3.76	0.799	0.61
	4.37	0.536	3.20	0.954	1.17
	4.37	0.829	3.46	0.869	0.90
	4.37	0.799	3.49	1.028	0.88
/	4.37	0.733	3.44	0.923	0.93
	4.34	0.728	3.39	0.862	0.95
	4.34	0.855	3.80	0.641	0.54
	4.33	0.797	3.59	0.894	0.74
	4.32	0.820	3.63	0.829	0.68
	4.29	0.750	3.10	1.044	1.20
KM	4.29	0.750	3.51	1.143	0.78
	4.27	0.775	3.80	0.843	0.46
	4.24	0.860	3.51	0.925	0.73
	4.22	0.652	3.22	1.037	1.00
	4.22	0.822	3.41	0.921	0.80
	4.22	0.759	3.56	0.808	0.66
/	4.22	0.759	3.24	0.994	0.98
	4.22	0.791	3.56	0.808	0.66
	4.22	0.759	3.44	0.838	0.78
	4.20	0.749	3.51	1.028	0.68
	4.20	0.813	3.34	0.762	0.85
	4.17	0.704	3.15	0.882	1.02
	4.17	0.803	3.41	0.974	0.76
	4.17	0.771	3.12	1.077	1.05
	4.15	0.834	3.55	0.959	0.60
	4.15	0.760	3.29	0.750	0.85
	4.15	0.760	3.34	0.825	0.80
	4.12	0.748	3.34	0.883	0.78
	4.10	0.917	2.83	0.998	1.27
	4.10	0.800	3.68	0.789	0.41
	4.10	0.768	3.24	1.044	0.85
	4.07	0.848	3.34	0.990	0.73
	4.07	0.818	3.02	1.037	1.05
	4.07	0.848	3.34	0.990	0.73
/	4.07	0.818	3.37	0.915	0.71
	3.75	0.899	2.93	1.023	0.83

. ( - - )

1)

50.4% , 38.0%  
 . 12.0% . 가 < -30>  
 < -31> ,  
 p<.05 .  
 가 ,  
 가

< -30> . -

	18	12.0
	75	50.4
	57	38.0
	150	100.0



< -31>

	( )	2 (10.5)	12 (63.2)	5 (26.3)	19 (100.0)
	( )		11 (57.9)	8 (42.1)	19 (100.0)
	( )	4 (16.0)	13 (52.0)	8 (32.0)	25 (100.0)
( )	( )	7 (14.6)	20 (41.7)	21 (43.8)	48 (100.0)
	( )	5 (13.9)	18 (50.0)	13 (36.1)	36 (100.0)
	( )	18 (12.2)	74 (50.3)	55 (37.4)	147 (100.0)

$\chi^2=5.986$ ,  $df=8$ ,  $p=0.649$

< -32>

49	( )		6 (66.7)	3 (33.3)	9 (100.0)
50 299	( )	2 (15.4)	7 (53.8)	4 (30.8)	13 (100.0)
300 999	( )	2 (10.5)	11 (57.9)	6 (31.6)	19 (100.0)
1000 4999	( )	10 (17.9)	28 (50.0)	18 (32.1)	56 (100.0)
5000	( )	3 (7.5)	18 (45.0)	19 (47.5)	40 (100.0)
	( )	17 (12.4)	70 (51.1)	50 (36.5)	137 (100.0)

$\chi^2=6.188$ ,  $df=8$ ,  $p=0.626$

. , .  
 66.0%  
 13.7% . < -34>  
 47.4%가  
 가  
 , p<.05  
 ,  
 가 P<.05  
 .  
 가 ,  
 가 .

< -33>

	21	13.7
	20	13.1
( )	11	7.2
	101	66.0
	153	100.0

< -34>

	( )	9 (47.4)	1 (5.3)		9 (47.4)	19 (100.0)
	( )	2 (10.5)	5 (26.3)	1 (5.3)	11 (57.9)	19 (100.0)
	( )	3 (12.0)	4 (16.0)	1 (4.0)	17 (68.0)	25 (100.0)
( )	( )	4 (7.8)	6 (11.8)	6 (11.8)	35 (68.6)	51 (100.0)
	( )	2 (5.6)	4 (11.1)	2 (5.6)	28 (77.8)	36 (100.0)
	( )	20 (13.3)	20 (13.3)	10 (6.7)	100 (66.7)	150 (100.0)

$\chi^2=28.757$ ,  $df=12$ ,  $p=0.004$

< -35>

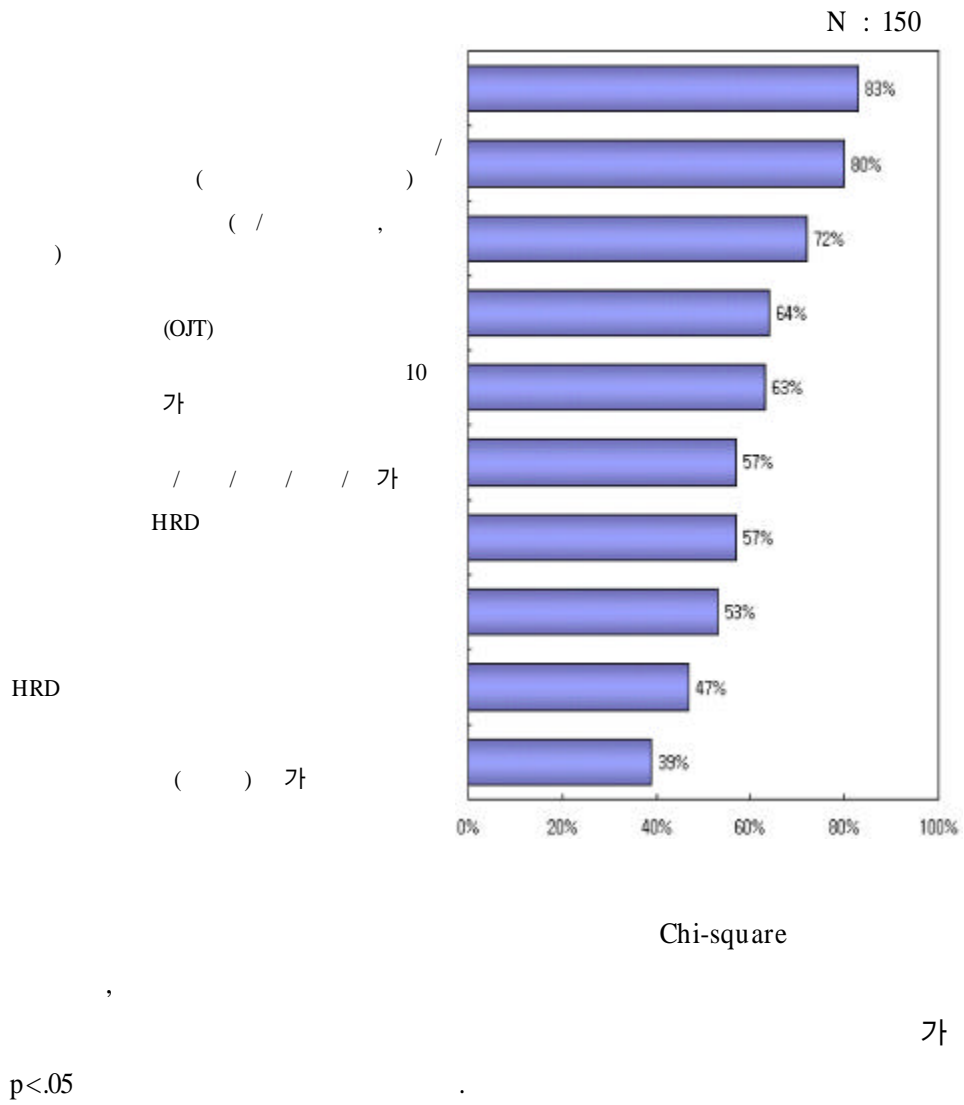
49	( )	3 (33.3)	1 (11.1)	1 (11.1)	4 (44.4)	9 (100.0)
50 299	( )	5 (38.5)	2 (15.4)		6 (46.2)	13 (100.0)
300 999	( )	4 (20.0)	3 (15.0)	3 (15.0)	10 (50.0)	20 (100.0)
1000 4999	( )	6 (10.5)	10 (17.5)	5 (8.8)	36 (63.2)	57 (100.0)
5000	( )	3 (7.3)	4 (9.8)	2 (4.9)	32 (78.0)	41 (100.0)
	( )	21 (15.0)	20 (14.3)	11 (7.9)	88 (62.9)	140 (100.0)

$\chi^2=16.648$ ,  $df=12$ ,  $p=0.163$

2)

< -36> 83%가 가  
, 80% .  
(47%), (53%) (63%) (39%),  
가  
.  
,  
,  
(Hargreaves & Jarvis,  
2000). 80%  
,  
가 .  
,  
.

< -36 >



< -37 >

				( )			$\chi^2$ df p	
10		16(84.2)	12(70.6)	15(60.0)	16(32.0)	4(11.1)	63(42.9)	$\chi^2=38.827$ , df=4, p=0.000
		3(15.8)	5(29.4)	10(40.0)	34(68.0)	32(88.9)	84(57.1)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		11(57.9)	6(35.3)	3(12.0)	8(16.0)	2(5.6)	30(20.4)	$\chi^2=25.332$ df=5 p=0.000
		8(42.1)	11(64.7)	22(88.0)	42(84.0)	34(94.4)	117(79.6)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
가		11(57.9)	3(17.6)	2(8.0)	6(12.0)	3(8.3)	25(17.0)	$\chi^2=26.754$ df=4 p=0.000
		8(42.1)	14(82.4)	23(92.0)	44(88.0)	33(91.7)	122(83.0)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
OJT		17(89.5)	9(52.9)	12(48.0)	20(40.0)	6(16.7)	64(43.5)	$\chi^2=27.952$ df=4 p=0.000
		2(10.5)	8(47.1)	13(52.0)	30(60.0)	30(83.3)	83(56.5)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		14(73.7)	8(47.1)	13(52.0)	13(26.0)	5(13.9)	53(36.1)	$\chi^2=25.183$ df=4 p=0.000
		5(26.3)	9(52.9)	12(48.0)	37(74.0)	31(86.1)	94(63.9)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
/ / / 가		9(47.4)	10(58.8)	10(40.0)	18(36.0)	7(19.4)	54(36.7)	$\chi^2=9.251$ df=4 p=0.055
		10(52.6)	7(41.2)	15(60.0)	32(64.0)	29(80.6)	93(63.3)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		15(78.9)	14(82.4)	21(84.0)	29(58.0)	12(33.3)	91(61.9)	$\chi^2=23.314$ df=4 p=0.000
		4(21.1)	3(17.6)	4(16.0)	21(42.0)	24(66.7)	56(38.1)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		15(78.9)	8(47.1)	16(64.0)	21(42.0)	10(27.8)	70(47.6)	$\chi^2=16.482$ df=4 p=0.002
		4(21.1)	9(52.9)	9(36.0)	29(58.0)	26(72.2)	77(52.4)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		18(94.7)	13(76.5)	18(72.0)	25(50.0)	4(11.1)	78(53.1)	$\chi^2=46.215$ df=4 p=0.000
		1(5.3)	4(23.5)	7(28.0)	25(50.0)	32(88.9)	69(46.9)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	
		17(89.5)	7(41.2)	4(16.0)	9(18.0)	3(8.3)	40(27.2)	$\chi^2=49.067$ df=4 p=0.000
		2(10.5)	10(58.8)	21(84.0)	41(82.0)	33(91.7)	107(72.8)	
		19(100.0)	17(100.0)	25(100.0)	50(100.0)	36(100.0)	147(100.0)	

		49	50 299	300 999	1000 4999	5000		<sup>2</sup> df p
10		4(40.0)	7(63.6)	14(73.7)	26(49.1)	10(24.4)	61(45.5)	<sup>2</sup> =15.304
		6(60.0)	4(36.4)	5(26.3)	27(50.9)	31(75.6)	73(54.5)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.004
		5(50.0)	5(45.5)	5(26.3)	8(15.1)	4(9.8)	27(20.1)	<sup>2</sup> =19.655
		5(50.0)	6(54.5)	14(73.7)	45(84.9)	37(90.2)	107(79.9)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.001
가		2(20.0)	5(45.5)	5(26.3)	4(7.5)	4(9.8)	20(14.9)	<sup>2</sup> =13.353
		8(80.0)	6(54.5)	14(73.7)	49(92.5)	37(90.2)	114(85.1)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.010
OJT		5(50.0)	10(90.9)	12(63.2)	21(39.6)	10(24.4)	58(43.3)	<sup>2</sup> =13.353
		5(50.0)	1(9.1)	7(36.8)	32(60.4)	31(75.6)	76(56.7)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.010
		4(40.0)	7(63.6)	8(42.1)	20(37.7)	10(24.4)	49(36.6)	<sup>2</sup> =6.429
		6(60.0)	4(36.4)	11(57.9)	33(62.3)	31(75.6)	85(63.4)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.169
/ / / 가		1(10.0)	5(45.5)	11(57.9)	23(43.4)	9(22.0)	49(36.6)	<sup>2</sup> =11.985
		9(90.0)	6(54.5)	8(42.1)	30(56.6)	32(78.0)	85(63.4)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.017
		4(40.0)	7(63.6)	15(78.9)	40(75.5)	17(41.5)	83(61.9)	<sup>2</sup> =15.795
		6(60.0)	4(36.4)	4(21.1)	13(24.5)	24(58.5)	51(38.1)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.003
		4(40.0)	9(81.8)	13(68.4)	27(50.9)	12(29.3)	65(48.5)	<sup>2</sup> =14.395
		6(60.0)	2(18.2)	6(31.6)	26(49.1)	29(70.7)	69(51.5)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.006
		5(50.0)	7(63.6)	16(84.2)	30(56.6)	16(39.0)	74(55.2)	<sup>2</sup> =11.273
		5(50.0)	4(36.4)	3(15.8)	23(43.4)	25(61.0)	60(44.8)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.024
		7(70.0)	8(72.7)	5(26.3)	13(24.5)	4(9.8)	37(27.6)	<sup>2</sup> =26.999
		3(30.0)	3(27.3)	14(73.7)	40(75.5)	37(90.2)	97(72.4)	df=4
		10(100.0)	11(100.0)	19(100.0)	53(100.0)	41(100.0)	134(100.0)	p=0.000

3)

가 < -39> ,  
 42.7%, 42.0%

가 (< -40>, < -41> ).

가 가  
 , 가

가 p<.05

< -39>

가( , , )	60	42.0
( , , )	61	42.7
	22	15.4
	143	100.0



< -40>

		가			
	( )	3 (16.7)	9 (50.0)	6 (33.3)	18 (100.0)
	( )	2 (10.5)	13 (68.4)	4 (21.1)	19 (100.0)
	( )	6 (27.3)	12 (54.5)	4 (18.2)	22 (100.0)
( )	( )	25 (54.3)	15 (32.6)	6 (13.0)	46 (100.0)
	( )	23 (63.9)	12 (33.3)	1 (2.8)	36 (100.0)
		59 (41.8)	61 (43.3)	21 (14.9)	141 (100.0)

$\chi^2=28.247$ ,  $df=8$ ,  $p=0.000$

< -41>

		가			
49	( )	6 (60.0)	4 (40.0)		10 (100.0)
50 299	( )	4 (36.4)	2 (18.2)	5 (45.5)	11 (100.0)
300 999	( )	4 (21.1)	11 (57.9)	4 (21.1)	19 (100.0)
1000 4999	( )	19 (38.0)	24 (48.0)	7 (14.0)	50 (100.0)
5000	( )	22 (55.0)	13 (32.5)	5 (12.5)	40 (100.0)
		55 (42.3)	54 (41.5)	21 (16.2)	130 (100.0)

$\chi^2=16.784$ ,  $df=8$ ,  $p=0.032$

1)

(3.56) (3.59), 가 (3.60/ 5.00 ), (3.56),  
(3.19), (3.33)  
p<.05 (<  
-42>, < -43> ).  
, 299 ,  
(3.00) , 300  
가 가  
가 , 가  
가 가

< -42>

	49	50~ 299	300~ 999	1000~ 4999	5000	
HRD	2.70 (1.252)	2.38 (0.870)	3.05 (0.970)	3.23 (0.964)	3.56 (0.867)	3.19 (1.001)
	2.90 (0.994)	3.15 (1.068)	3.53 (1.020)	3.60 (1.015)	3.95 (0.805)	3.60 (0.995)
	3.00 (0.943)	3.00 (1.080)	3.47 (0.841)	3.70 (0.680)	3.71 (0.750)	3.56 (0.816)
	3.20 (1.229)	2.92 (0.862)	3.32 (1.003)	3.60 (0.753)	3.63 (0.698)	3.48 (0.844)
	2.90 (0.994)	2.62 (0.870)	3.21 (0.976)	3.39 (0.978)	3.61 (0.919)	3.32 (0.984)
	2.90 (0.876)	3.15 (0.801)	3.58 (1.017)	3.58 (0.823)	3.90 (0.889)	3.59 (0.906)
	2.50 (1.269)	3.38 (1.261)	2.95 (1.353)	3.37 (1.159)	4.02 (0.851)	3.44 (1.195)
	2.90 (1.287)	2.92 (0.954)	3.00 (0.943)	3.32 (1.020)	3.73 (0.895)	3.33 (1.021)
	2.70 (1.160)	3.08 (1.256)	3.00 (0.943)	3.63 (1.029)	4.10 (0.831)	3.56 (1.081)

< -43> ( \* )

					F	
* HRD	-	16.973	4	4.243	4.664	0.001
	-	120.092	132	0.910		
		137.066	136			
*	-	12.716	4	3.179	3.453	0.010
	-	121.546	132	0.921		
		134.263	136			
*	-	9.665	4	2.416	3.984	0.004
	-	80.058	132	0.606		
		89.723	136			
*	-	7.231	4	1.808	2.623	0.038
	-	90.974	132	0.689		
		98.204	136			
*	-	11.918	4	2.980	3.299	0.013
	-	119.206	132	0.903		
		131.124	136			
*	-	11.239	4	2.810	3.641	0.008
	-	101.871	132	0.772		
		113.109	136			
*	-	27.908	4	6.977	5.763	0.000
	-	159.815	132	1.211		
		187.723	136			
*	-	12.718	4	3.180	3.372	0.012
	-	124.464	132	0.943		
		137.182	136			
*	-	28.644	4	7.161	7.565	0.000
	-	124.948	132	0.947		
		153.591	136			

< -44>

				( )		
HRD	2.45 (0.887)	2.83 (0.786)	3.04 (0.889)	3.33 (1.052)	3.69 (0.832)	3.19 (0.996)
	2.95 (0.999)	3.17 (0.985)	3.36 (0.907)	3.90 (0.964)	3.89 (0.900)	3.59 (1.007)
	3.05 (0.826)	3.06 (0.938)	3.60 (0.577)	3.78 (0.757)	3.77 (0.731)	3.56 (0.808)
	2.95 (0.970)	3.11 (0.758)	3.48 (0.714)	3.59 (0.876)	3.74 (0.657)	3.47 (0.836)
	2.60 (0.883)	2.94 (0.998)	3.24 (0.926)	3.43 (0.964)	3.77 (0.843)	3.31 (0.986)
	2.70 (1.031)	3.44 (0.856)	3.36 (0.757)	3.90 (0.900)	3.83 (0.822)	3.58 (0.953)
	2.85 (1.387)	3.00 (1.283)	3.24 (1.012)	3.61 (1.250)	3.97 (0.891)	3.46 (1.211)
	2.53 (0.905)	2.72 (0.826)	3.12 (0.971)	3.69 (0.990)	3.66 (0.906)	3.32 (1.030)
	2.45 (1.146)	3.44 (1.042)	3.40 (0.913)	3.84 (0.987)	3.91 (0.853)	3.55 (1.074)

< -45> ( \* )

					F		
*	HRD	-	23.452	4	5.863	6.848	0.000
		-	123.286	144	0.856		
			146.738	148			
*		-	20.764	4	5.191	5.783	0.000
		-	129.263	144	0.898		
			150.027	148			
*		-	13.951	4	3.488	6.073	0.000
		-	82.693	144	0.574		
			96.644	148			
*		-	10.827	4	2.707	4.207	0.003
		-	92.004	143	0.643		
			102.831	147			
*		-	20.813	4	5.203	6.092	0.000
		-	122.986	144	0.854		
			143.799	148			
*		-	24.477	4	6.119	8.019	0.000
		-	109.886	144	0.763		
			134.362	148			
*		-	22.728	4	5.682	4.212	0.003
		-	194.238	144	1.349		
			216.966	148			
*		-	30.22	4	7.555	8.584	0.000
		-	125.854	143	0.88		
			156.074	147			
*		-	33.99	4	8.498	8.939	0.000
		-	136.882	144	0.951		
			170.872	148			

1)

< -46> , , ,  
 3.66, 3.55, 3.73 3.65(5.00 )  
 가

< -47> <  
 -48> , p<.05

가  
 (< -49>, < -50> ),  
 가

< -46>

		3.66 (0.821)		
		3.69 (0.814)	3.66 (0.837)	
		3.64 (0.874)		
	,	3.51 (0.763)		
		3.53 (0.852)	3.55 (0.785)	3.65 (0.801)
	,	3.59 (0.738)		
		3.77 (0.733)		
		3.73 (0.806)	3.73 (0.781)	
	가	3.69 (0.805)		

< -47>

49	3.27	1.004
50 299	3.25	0.759
300 999	3.50	0.632
1000 4999	3.75	0.567
5000	3.78	0.531
	3.65	0.645

< -48> ( \* )

					F	
*	-	5.306	4	1.327	3.414	0.011
	-	52.462	135	0.389		
		57.768	139			

< -49>

	49	50~ 299	300~ 999	1000~ 4999	5000~
	3.10 (1.197)	3.31 (1.032)	3.53 (0.772)	3.77 (0.763)	3.83 (0.667)
	3.10 (0.994)	3.46 (1.050)	3.63 (0.684)	3.72 (0.796)	3.88 (0.714)
	3.30 (1.059)	3.08 (0.862)	3.37 (0.831)	3.74 (0.791)	3.90 (0.860)
,	3.20 (1.033)	3.00 (0.707)	3.26 (0.806)	3.63 (0.723)	3.71 (0.642)
	3.00 (0.943)	3.15 (1.068)	3.37 (0.831)	3.65 (0.744)	3.68 (0.850)
,	3.20 (0.919)	3.46 (0.519)	3.47 (0.772)	3.77 (0.708)	3.54 (0.745)
	3.30 (1.059)	3.38 (0.870)	3.63 (0.684)	3.93 (0.623)	3.85 (0.691)
	3.60 (1.174)	3.15 (0.987)	3.68 (0.885)	3.80 (0.724)	3.85 (0.654)
가	3.60 (1.350)	3.23 (0.927)	3.58 (0.902)	3.75 (0.689)	3.80 (0.679)



< -50> ( \* )

				F		
*	-	6.947	4	1.737	2.792	.029
	-	81.494	131	.622		
		88.441	135			
*	-	5.667	4	1.417	2.221	.070
	-	84.201	132	.638		
		89.869	136			
*	-	9.865	4	2.466	3.467	.010
	-	93.887	132	.711		
		103.752	136			
, *	-	7.439	4	1.860	3.467	.010
	-	70.809	132	.536		
		78.248	136			
*	-	6.409	4	1.602	2.303	.062
	-	91.825	132	.696		
		98.234	136			
, *	-	3.312	4	.828	1.558	.189
	-	70.133	132	.531		
		73.445	136			
*	-	5.794	4	1.449	2.930	.023
	-	65.257	132	.494		
		71.051	136			
*	-	5.346	4	1.336	2.134	.080
	-	82.037	131	.626		
		87.382	135			
가 *	-	4.012	4	1.003	1.593	.180
	-	83.112	132	.630		
		87.124	136			

p<.05

가

(<

-51>, < -52>, < -53>, < -54> ).

가

가

< -51 >

	2.94	0.766
	3.35	0.693
	3.71	0.421
( )	3.74	0.654
	3.94	0.471
	3.63	0.675

< -52 > ( \* )

				F		
*	-	14.946	4	3.736	10.257	0.000
	-	52.456	144	0.364		
		67.402	148			

< -53 >

				( )	
	2.85 (0.875)	3.33 (0.840)	3.68 (0.690)	3.88 (0.791)	3.91 (0.621)
	3.11 (0.994)	3.33 (0.840)	3.56 (0.821)	3.86 (0.722)	3.97 (0.664)
	2.68 (0.749)	3.33 (0.767)	3.72 (0.737)	3.78 (0.856)	4.06 (0.802)
,	2.84 (0.958)	3.17 (0.786)	3.56 (0.651)	3.57 (0.728)	3.91 (0.702)
	2.80 (0.894)	3.11 (0.676)	3.64 (0.638)	3.59 (0.963)	3.83 (0.664)
,	3.00 (0.882)	3.50 (0.707)	3.60 (0.500)	3.61 (0.874)	3.91 (0.562)
	3.30 (0.923)	3.39 (0.778)	3.92 (0.572)	3.80 (0.722)	4.06 (0.539)
	2.95 (1.026)	3.61 (0.850)	3.84 (0.688)	3.76 (0.815)	3.91 (0.612)
가	2.95 (1.026)	3.39 (0.850)	3.84 (0.688)	3.82 (0.793)	3.89 (0.631)

< -54> ( \* )

					F	
*	-	19.710	4	4.928	8.591	0.000
	-	82.019	143	0.574		
		101.730	147			
*	-	13.472	4	3.368	5.539	0.000
	-	86.960	143	0.608		
		100.432	147			
*	-	26.362	4	6.590	10.282	0.000
	-	91.658	143	0.641		
		118.020	147			
*	-	16.554	4	4.139	7.357	0.000
	-	80.439	143	0.563		
		96.993	147			
*	-	17.173	4	4.293	6.572	0.000
	-	94.062	144	0.653		
		111.235	148			
*	-	10.458	4	2.615	4.831	0.001
	-	77.400	143	0.541		
		87.858	147			
*	-	10.536	4	2.634	5.400	0.000
	-	70.243	144	0.488		
		80.779	148			
*	-	13.198	4	3.300	5.331	0.000
	-	88.504	143	0.619		
		101.703	147			
*	-	14.893	4	3.723	6.082	0.000
	-	87.540	143	0.612		
		102.432	147			

p<.01

-55> ).

가

(<



< -55> , , , , , , ,

	0.280**						
	0.402**	0.514**					
	0.426**	0.367**	0.632**				
	0.617**	0.303**	0.445**	0.605**			
	0.710**	0.402**	0.497**	0.572**	0.640**		
	0.583**	0.372**	0.394**	0.516**	0.650**	0.705**	

\*\* p<0.01, \* p<0.05

< -56>

$$y_i = \beta_0 + \beta_1 x_{i1} + \beta_2 x_{i2} + e_i$$

R<sup>2</sup> =0.556, Adjusted R<sup>2</sup>=0.549

	B		t	p
( )	1.096	0.210	5.223	0.000
	0.467	0.066	7.100	0.000
	0.261	0.067	3.870	0.000







< -60>

$$y_i = \beta_0 + \beta_1 x_i + e_i$$

R<sup>2</sup>=0.458, Adjusted R<sup>2</sup>=0.451

				t	
	B				
( )	1.707	0.178		9.593	0.000
	0.419	0.060	0.529	7.021	0.000
	0.130	0.046	0.213	2.826	0.005

1)

(3.9/ 5.0 )

-61>< -62> ).

(3.5-3.6)

p<.05

가

4)

가 가 가

< -61 >

	49	50~ 299	300~ 999	1000~ 4999	5000	
	3.21 (0.905)	3.71 (0.713)	3.59 (0.590)	3.81 (0.973)	3.73 (1.001)	3.63 (0.912)
	3.34 (0.909)	3.39 (0.875)	3.68 (0.780)	3.80 (1.038)	3.93 (0.848)	3.66 (0.941)
	3.26 (1.032)	3.32 (1.090)	3.82 (0.733)	3.62 (1.180)	3.80 (1.167)	3.57 (1.102)
	3.58 (1.106)	3.50 (1.036)	3.95 (0.844)	4.15 (0.988)	4.27 (0.742)	3.94 (0.996)
	3.58 (1.106)	3.82 (0.819)	4.18 (0.853)	4.20 (0.988)	4.02 (1.107)	3.98 (1.021)
HRD ( , )	3.49 (0.914)	3.68 (0.905)	3.77 (1.020)	3.95 (1.032)	4.17 (0.834)	3.84 (0.968)
	3.61 (0.887)	3.46 (0.922)	3.68 (0.839)	3.92 (0.944)	3.83 (0.919)	3.74 (0.918)
가,	3.44 (1.021)	3.61 (1.031)	3.59 (0.854)	3.83 (1.152)	4.17 (0.863)	3.76 (1.040)
	3.50 (0.980)	3.46 (0.999)	3.68 (0.894)	3.82 (1.066)	3.66 (1.039)	3.65 (1.013)

< -62> ( \* )

					F	
*	-	8.688	4	2.172	2.699	0.032
	-	144.826	180	0.805		
		153.514	184			
*	-	9.720	4	2.430	2.851	0.025
	-	154.258	181	0.852		
		163.978	185			
*	-	8.880	4	2.220	1.868	0.118
	-	215.082	181	1.188		
		223.962	185			
*	-	16.311	4	4.078	4.429	0.002
	-	166.635	181	0.921		
		182.946	185			
*	-	9.539	4	2.385	2.356	0.055
	-	183.198	181	1.012		
		192.737	185			
*	-	11.054	4	2.763	3.115	0.016
	-	161.449	182	0.887		
		172.503	186			
*	-	5.273	4	1.318	1.587	0.180
	-	150.340	181	0.831		
		155.613	185			
, 가,	-	12.677	4	3.169	3.085	0.017
	-	186.970	182	1.027		
		199.647	186			
*	-	3.247	4	.812	.784	0.537
	-	187.334	181	1.035		
		190.581	185			

< -63> < -64> ,

가 , 가 p<.05

가

가

가

가

< -63> ( )

	49	50~ 299	300~ 999	1000~ 4999	5000	
	3.26 (1.044)	3.32 (1.020)	3.59 (0.854)	3.70 (0.889)	3.85 (0.792)	3.57 (0.939)
	3.42 (1.004)	3.46 (0.922)	3.81 (0.750)	4.10 (0.775)	4.15 (0.727)	3.85 (0.885)
	3.44 (0.940)	3.36 (1.096)	4.05 (0.844)	4.27 (0.841)	4.39 (0.628)	3.96 (0.956)
	3.30 (1.127)	3.21 (0.917)	3.82 (0.795)	4.05 (0.852)	4.05 (0.740)	3.75 (0.957)
	3.38 (1.042)	3.57 (0.959)	3.95 (0.805)	4.17 (0.740)	4.34 (0.693)	3.93 (0.911)
	3.54 (0.960)	3.54 (1.036)	4.09 (1.109)	4.33 (0.896)	4.22 (0.791)	4.01 (0.989)

< -64> ( \* )

					F	
*	-	9.195	4	2.299	2.735	0.030
	-	152.966	182	0.840		
		162.160	186			
*	-	17.986	4	4.497	6.366	0.000
	-	127.149	180	0.706		
		145.135	184			
*	-	33.276	4	8.319	11.028	0.000
	-	137.290	182	0.754		
		170.567	186			
*	-	25.224	4	6.306	8.031	0.000
	-	141.338	180	0.785		
		166.562	184			
*	-	24.653	4	6.163	8.639	0.000
	-	129.137	181	0.713		
		153.790	185			
*	-	23.016	4	5.754	6.726	0.000
	-	153.979	180	0.855		
		176.995	184			

< -67>

가

	<p>-</p> <p>- HRD</p> <p>- (4)</p> <p>- ...</p> <p>- ( )</p> <p>-</p> <p>- (6)</p> <p>- , / /</p> <p>-HRD가</p> <p>-HRD Career Development 가</p>	
	<p>-</p> <p>-</p> <p>- ...</p> <p>- CEO</p>	
	<p>- ( ) 가 (4)</p> <p>-</p> <p>-</p>	
( )		



2. 가 가

가. 가

가 6 , 6 , 6 ,  
6 , 27 ( 가 )  
가 ).

< -66> 가 가 ( , )

		가
	9	6
	6	
		6
	15	12



. 가 가

가 < -67> .

< -67> 가 가

			HRD
L			35 ,
E		( )	4 , 7 , ,
S			3 , ,
T			1
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-Top down ( , )	20.9%, 25.6%); ( , 2001)
- (S , S )	-69.7%가 ( 10.5%, 4. 7%, 8.6%,)==> :
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- <K > -Workplace Level Level , ( )<J > ( 40%, 60%)<J >	
- <H > - <P > - <B >	

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2)

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4) (stock) :

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S	<p>IT</p> <p>e-Learning</p> <p>(delegation)</p> <p>Business Skill</p> <p>ISD</p> <p>HRD</p>
S	<p>-HRD</p> <p>HRD (general)</p> <p>(group process)</p> <p>(intervention)</p> <p>HRD (research · technical)</p> <p>(Data reduction)</p> <p>(e-learning)</p>
H	<p>-Lead the Business</p> <p>-Lead the People</p> <p>-Know Yourself</p>

5) (flow): ,  
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- 가	70% (HRD		
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	*HRD Quality
	IIP(Investors in people) 가 People developer

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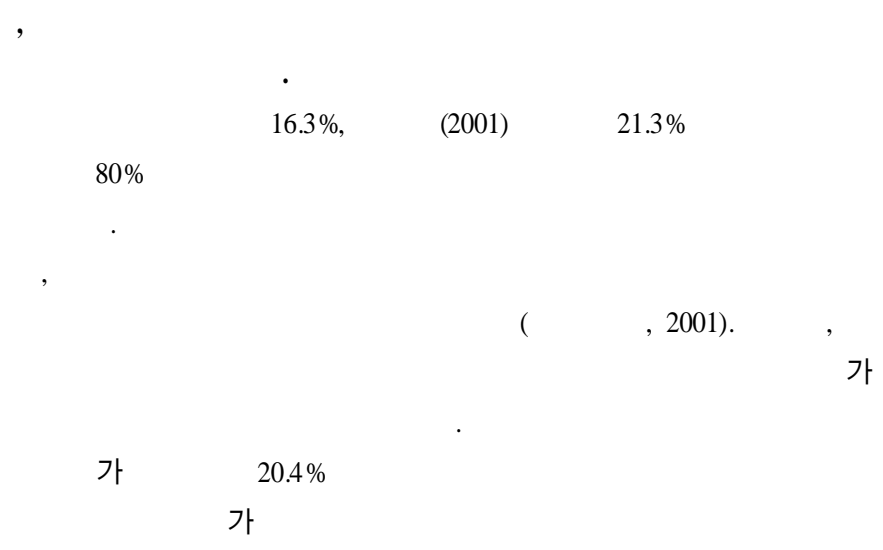
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가



1)

(stock) 가 , 가

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가  
가  
, 49 68.2% 가 , 50~299  
50.0% 가  
69.2, 56.3%  
가  
가 ( )  
가 , 가  
가  
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가 ( =3.46), (3.44),  
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(Ellinger, 1996).

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- 가 , , 가 (return on investment) , 가

가 (Gilley, Egglund, & Gilley, 2002).

- 가 . - . - .

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(Gilley, Egglund, & Gilley, 2002; Lawrie, 1986; Walton, 1999).

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(hierarchy) ,  
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HRD On-line

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HRD

(Academy of Human  
Resource Development) 가  
(competency), (integrity), 가 ,  
(Garrett & McLean, 2002), 55 HRD  
가

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 가 HRD (firm-specific expertise) 가  
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 가 80% (on the job training)  
 (mentor)  
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 Chalofsky (1990) 가  
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(receptiveness) (adjustment) 가 가  
( , ) (Ruona, Lynham, & Chermack, 2002).  
(career path)  
가 ,  
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가 DB  
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가 (Hargreaves & Jarvis, 2000).  
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(Hargreaves & Jarvis, 2000, p. 24).

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23 2 17 1  
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'HRD  
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(NHRD-Net)

hub-site

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가 가 (myth)  
가 (role) (competencies)  
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(best practices)  
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HRD  
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가 (stakeholders)

가

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가

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(2000). **HRD**

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『 , 18(1), 167-184.

, (2002).

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(1997).

( ) ( ) 『 , 26(1), 195-227.

(2000). 21 / **HRD**(

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(1998).

(2000). **WLP(Workplace Learning & Performance)** 가

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(2001).

- (1999). :
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## **Abstract**

# **Enhancing the Expertise of HRD Practitioners and Establishing the Supportive Environment for HRD**

Researcher in Charge : Yong-kook Joo

Research Staff : Sun-hee Hong

There is a growing recognition of the importance of human resource development(HRD) practitioners as the strategic player for developing competent employees that are the ultimate source of sustainable competitive advantage in a global business environment.

Yet, over 40% of companies do not have any HRD practitioners and the awareness and support given to this important HRD function is still quite low. In addition, a large majority of the practitioners consider their HRD position a temporary marginalized one to fill for two or three years. Therefore, HRD practitioners lack the opportunity of developing any expertise needed for the position. Moreover, HRD may become something that is nice to do or a waste of business resources. This phenomenon results in hindering the development of competent and adaptable employees and a company's growth.

This research seeks to find solutions to these problems through the search for methods to improve the expertise of human resource practitioners within companies. Furthermore, this research strives to find ways to develop effective job support environments within companies. In this vein, research was carried out on: the HRD concept, ways to improve the expertise of practitioners of human resources as well as on the establishment of job support environments. In addition, in depth

interviews and surveys of experts as well as practitioners in charge of HRD were conducted.

The interview and survey results found the following six methods to bring about an improvement in the expertise of HRD practitioners and establishing supportive job environments:

First, with regards to companies, HRD must be effectively carried out. In order to do so, it is primordial for companies to have in place practitioners who will plan, develop and implement HRD.

Second, it is the expertise, job environment and the job characteristics that improve performance in HRD rather than the size of the company or the form and size of the HRD department. Elements affecting performance were expertise, the participants' level of understanding and attitudes as well as regular opportunities to participate in intra and inter company HRD education programs. With regards to a supportive environment, the connection between HRD and organization strategies, investments in HRD and the establishment of a knowledge management system all played a part. The HRD job characteristics necessary to bring about positive changes were, sufficient learning and growth opportunities, feedback from top management, line managers and employees. For HRD stakeholders, the methods for enhancing sufficient learning and growth opportunities, feedback should have priority and first be implemented on over all other methods for improving business performance. In addition, companies where expertise is low or the support environment is inadequate should be targeted first for reform.

Third, the belief that the position of HRD practitioners is a marginal one was revealed to be a myth. The old paradigm should be changed by replacing the existing reality and making the HRD practitioners strategic business partners; usage of their guidance, advice and knowledge in improving business management and job performance can be sought. If

the above occurs an improvement in the employees' expertise will follow.

Fourth, in order to enhance the expertise of the HRD practitioners, HRD roles and competencies required by a particular job environment must be identified, as do those of each company as well. In order to carry out its role as a strategic partner of the company, the HRD practitioners must also develop their business competencies (cost and benefit analysis, theories and practice of intellectual capital, and management by objectives) to strengthen performance in addition to traditional interpersonal competencies (interpersonal relationship building and communication network). They must also develop their analytical competencies (analyzing performance data, evaluation of training programs, the setting up of performance criteria, and the development of knowledge management systems) as well. Moreover, specific behavior indexes and best practices must be developed and promoted. These must be in keeping with the specific roles and competencies required by each company. These indexes and practices should be used in the employment, appointment, promotion and development of the HRD practitioners who should in turn apply this knowledge to their profession.

Fifth, in conjunction with the government, specialized organizations as well as universities, companies must set up HRD courses and qualification systems to more systematically foster HRD. This must be done through the creation of the corporate HRD advisory association and specialized HRD graduate schools to enhance the development of job competencies of the HRD practitioners.

Finally, corporate culture must be innovatively transformed into a learning oriented organizational culture. This must be done to establish a proper supportive work environment conducive to the development of HRD expertise in order to in turn foster the growth of companies.

The HRD practitioner must proactively seek to strengthen his/her

competencies and to continuously keep himself/herself updated on the latest relevant competencies. This must be done so as to be able to carry out diverse roles as required by the rapidly changing business environment. In conjunction, management and government must recognize the HRD practitioners as the strategic players for developing people, the ultimate source of sustainable competitive advantage and a core essence for organizations' longevity and national development. As such management and government must create a system enhancing the expertise of the practitioner and establish the necessary support environment for HRD.

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